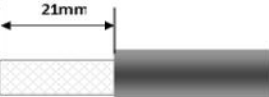
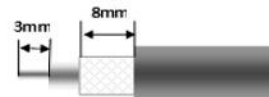
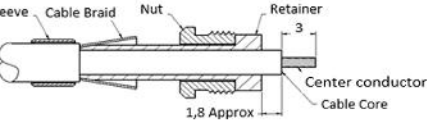
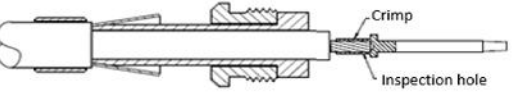
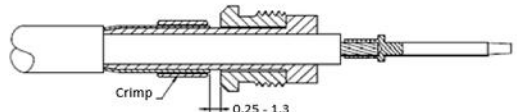
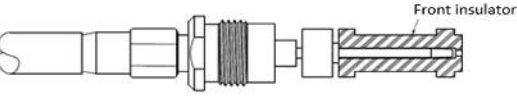
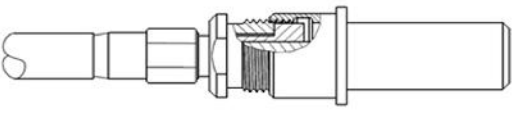
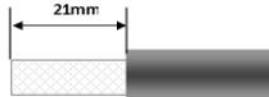
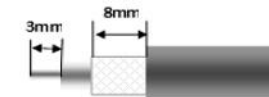
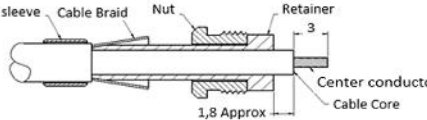
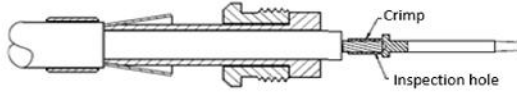
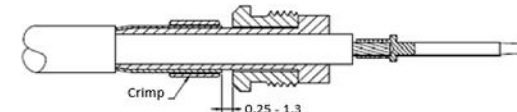
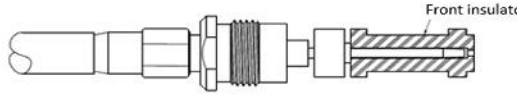
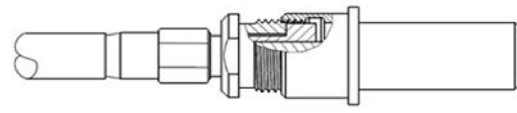


WIRING INSTRUCTION FOR COAX CONTACT 603307
FOR CABLE: PIC V78209

| PICTURE | PROCESS | CHECK | TOOLS |
|--|--|---|---|
|  | STRIP THE JACKET SLIDE THE PIGGY BACK GROMMET AND CRIMPING FERULE | DO NOT DAMAGE THE BRAID | BLADE |
|  | TRIM SHIELD STRIP CABLE CORE | DO NOT DAMAGE THE INNER CONDUCTOR | BLADE |
|  | POSITION NUT ON RETAINER AS ILLUSTRATED FLARE SHIELD AND SLIDE NUT AND RETAINER ASSEMBLY UNDER THE CABLE SHIELD UNTIL RETAINER BOTTOMS AGAINST BRAID | | |
|  | SLIDE INNER SOCKET CONTACT OVER CABLE CENTER CONDUCTOR CRIMP INNER CONDUCTOR | THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE | M 22520/2-01 WITH POSITIONNER M 22520/2- 31 (8) |
|  | SLIDE NUT AND RETAINER ASSEMBLY FORWARD UNTIL RETAINER FLUSH WITH EDGE OF CABLE CORE CRIMP SHIELD CRIMP SLEEVE AND OBSERVE A0,25 AND 1,3mm DIMENSION | NUT MUST BE ROTATE FREELY AFTER CRIMPING SLEEVE | M 22520/5-01 WITH DIE M22520 / 5 - 45 (B) |
|  | SNAP REAR INSULATOR BEHIND INNER CONTACT SHOULDER SLIDE FRONT INSULATOR UNTIL THE INNER CONTACT FLANGE | | |
|  | SLIDE OUTER PIN CONTACT OVER INNER SOCKET ASSEMBLY AND INSULATOR THREAD NUT INTO REAR OF OUTER PIN CONTACT TIGHTEN NUT UNTIL METAL TO METAL (0,21 - 0,25N.m) | DO NOT ALLOW THE CABLE TO ROTATE WHILE TIGHTENING THE NUT | |

WIRING INSTRUCTION FOR COAX CONTACT 603307
FOR CABLE: PIC V78209

| PICTURE | PROCESS | CHECK | TOOLS |
|---|--|---|---|
|  | STRIP THE JACKET SLIDE THE PIGGY BACK GROMMET AND CRIMPING FERULE | DO NOT DAMAGE THE BRAID | BLADE |
|  | TRIM SHIELD STRIP CABLE CORE | DO NOT DAMAGE THE INNER CONDUCTOR | BLADE |
|  | POSITION NUT ON RETAINER AS ILLUSTRATED FLARE SHIELD AND SLIDE NUT AND RETAINER ASSEMBLY UNDER THE CABLE SHIELD UNTIL RETAINER BOTTOMS AGAINST BRAID | | |
|  | SLIDE INNER SOCKET CONTACT OVER CABLE CENTER CONDUCTOR CRIMP INNER CONDUCTOR | THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE | M 22520/2-01 WITH POSITIONNER M 22520/2- 31 (8) |
|  | SLIDE NUT AND RETAINER ASSEMBLY FORWARD UNTIL RETAINER FLUSH WITH EDGE OF CABLE CORE CRIMP SHIELD CRIMP SLEEVE AND OBSERVE A0,25 AND 1,3mm DIMENSION | NUT MUST BE ROTATE FREELY AFTER CRIMPING SLEEVE | M 22520/5-01 WITH DIE M22520 / 5 - 45 (B) |
|  | SNAP REAR INSULATOR BEHIND INNER CONTACT SHOULDER SLIDE FRONT INSULATOR UNTIL THE INNER CONTACT FLANGE | | |
|  | SLIDE OUTER PIN CONTACT OVER INNER SOCKET ASSEMBLY AND INSULATOR THREAD NUT INTO REAR OF OUTER PIN CONTACT TIGHTEN NUT UNTIL METAL TO METAL (0,21 - 0,25N.m) | DO NOT ALLOW THE CABLE TO ROTATE WHILE TIGHTENING THE NUT | |