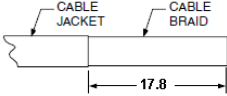
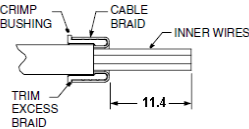
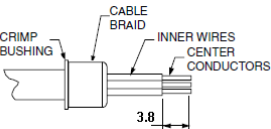
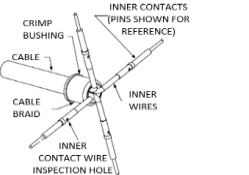
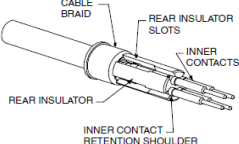
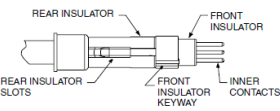
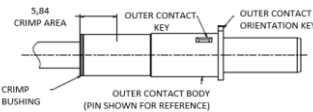


WIRING INSTRUCTION QUADRAX S8 ARINC 600:

PICTURE	PROCESS	CHECK	TOOLS
	<p>STRIP THE JACKET</p> <p>SLIDE THE PIGGY BACK GROMMET AND CRIMPING FERULE</p>	<p>DO NOT DAMAGE THE BRAID</p>	<p>BLADE</p>
	<p>OPEN THE BRAID OVER THE CRIMPING FERULE</p>	<p>THE BRAID SHALL COVER EQUALLY THE CRIMPING FERULE</p>	<p>BLADE (to trim excess braid)</p>
	<p>STRIP THE INNER CONDUCTORS</p>	<p>DO NOT DAMAGE THE INNER CONDUCTORS</p>	<p>BLADE</p>
	<p>CRIMP THE INNER CONTACTS</p>	<p>THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE</p>	<p>M22520/2-01 WITH POSITIONNER M22520/2-37</p>
	<p>INSTALL THE REAR INSULATOR AND RESPECT THE CIRCULAR LOCATION FOR EACH INDIVIDUAL CONTACT</p>	<p>THE CONTACT LOCATION SHALL RESPECT CIRCULAR LOCATION</p>	
	<p>SLIDE THE FRONT INSULATOR OVER THE CONTACT BY THE FRONT</p>	<p>THE KEYWAY ORIENTATION SHALL MEET THE KEY WAY IN OUTER CONTACT</p>	
	<p>CRIMP THE OUTER CONTACT</p>		<p>M22520/5-01 WITH M22520/5-45(B)</p>