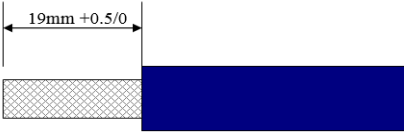
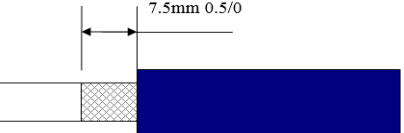
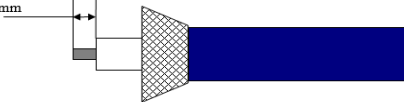
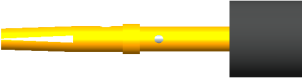
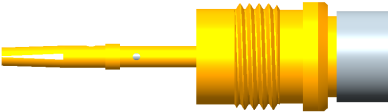


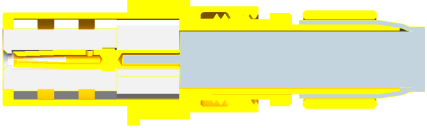


PICTURE	PROCESS	CHECK	TOOLS
	<p>STRIP THE JACKET</p>	<p>DO NOT DAMAGE THE BRAID</p>	<p>BLADE</p>
	<p>CUT THE BRAID AS SHOWN</p>	<p>DO NOT DAMAGE THE BRAID</p>	<p>BLADE</p>
	<p>STRIP INNER CONTACT SLIDE THE CRIMPING FERULE OVER THE CABLE</p>	<p>DO NOT DAMAGE THE INNER CONDUCTOR</p>	<p>BLADE</p>
	<p>INSERT THE INNER CONTACT ON THE INNER WIRE CRIMP INNER PIN CONTACT</p>	<p>THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE</p>	<p>M22520/2-01 WITH POSITIONNER K709 (5)</p>
	<p>SLIDE THE OUTER CRIMPING BODY AND IT NUT UNDERNEATH THE BRAID AND THE CABLE INSULATOR</p>		
	<p>CLIP THE REAR INSERT ON THE INNER CONTACT BEHIND THE CONTACT FLANGE INSERT THE FRONT INSERT OVER THE INNER CONTACT</p>		
	<p>SLIDE THE SUB-ASSEMBLY CREATED IN THE PREVIOUS STEP INTO THE OUTER SOCKET PUSH THE SUB-ASSEMBLY UNTIL MECHANICAL STOP THEN SCREW THE NUT. THE COUPLING TORQUE SHALL NOT EXCEED 0.25M.m</p>		
	<p>STITCH DOWN THE BRAID OVER THE CRIMPING BODY THAN SLIDE THE CRIMPING FERULE CRIMP THE FERULE</p>	<p>TAKE OFF THE BRAID AFTER CRIMPING</p>	<p>M22520/5-01 WITH DIES M22520/5-05(A)</p>