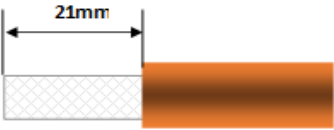
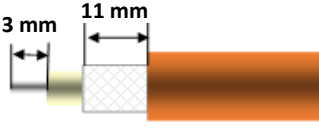
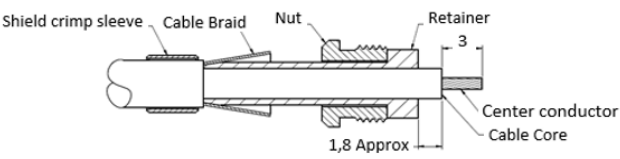
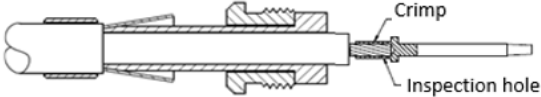
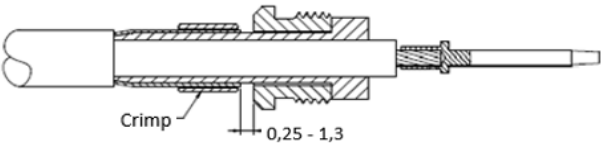
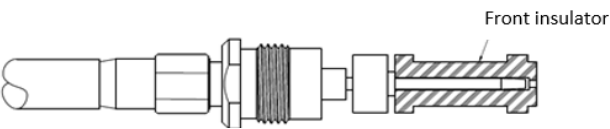
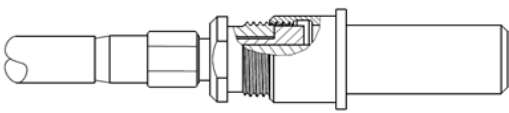


WIRING INSTRUCTION FOR COAX CONTACT

PICTURE	PROCESS	CHECK	TOOLS
	<p>STRIP THE JACKET SLIDE THE PIGGY BACK GROMMET AND CRIMPING FERULE</p>	<p>DO NOT DAMAGE THE BRAID</p>	<p>BLADE</p>
	<p>TRIM SHIELD STRIP CABLE CORE</p>	<p>DO NOT DAMAGE THE INNER CONDUCTOR</p>	<p>BLADE</p>
	<p>POSITION NUT ON RETAINER AS ILLUSTRATED FLARE SHIELD AND SLIDE NUT AND RETAINER ASSEMBLY UNDER THE CABLE SHIELD UNTIL RETAINER BOTTOMS AGAINST BRAID</p>		
	<p>SLIDE INNER SOCKET CONTACT OVER CABLE CENTER CONDUCTOR CRIMP INNER CONDUCTOR</p>	<p>THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE</p>	<p>M 22520/2-01 WITH POSITIONNER M K339 (1)</p>
	<p>SLIDE NUT AND RETAINER ASSEMBLY FORWARD UNTIL RETAINER FLUSH WITH EDGE OF CABLE CORE CRIMP SHIELD CRIMP SLEEVE AND OBSERVE A0,25 AND 1,3mm DIMENSION</p>	<p>NUT MUST BE ROTATE FREELY AFTER CRIMPING SLEEVE</p>	<p>M 22520/5-01 WITH DIE M 22520/5-08 (A)</p>
	<p>SNAP REAR INSULATOR BEHIND INNER CONTACT SHOULDER SLIDE FRONT INSULATOR UNTIL THE INNER CONTACT FLANGE</p>		
	<p>SLIDE OUTER PIN CONTACT OVER INNER SOCKET ASSEMBLY AND INSULATOR THREAD NUT INTO REAR OF OUTER PIN CONTACT TIGHTEN NUT UNTIL METAL TO METAL (0,21 - 0,25N.m)</p>	<p>DO NOT ALLOW THE CABLE TO ROTATE WHILE TIGHTENING THE NUT</p>	