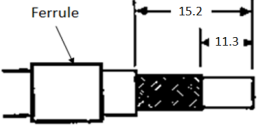
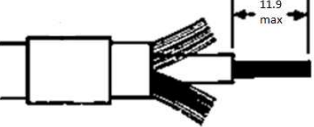
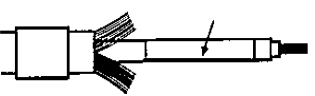
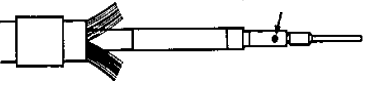

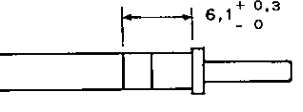
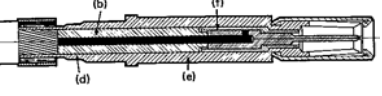


Wiring instruction for socket coax S16

PICTURE	PROCESS	CHECK	TOOLS
 <p>Ferrule</p> <p>15.2</p> <p>11.3</p>	<p>STRIP THE JACKET</p> <p>SLIDE THE CRIMPING FERRULE IN THE CABLE</p> <p>EXCEPT FOR CABLE RG174A/U</p>	<p>DO NOT DAMAGE THE BRAID</p>	<p>BLADE</p>
 <p>11.9 max</p>	<p>TRIM SHIELD</p> <p>STRIP CABLE CORE</p>	<p>DO NOT DAMAGE THE INNER CONDUCTOR</p>	<p>BLADE</p>
 <p>Insert</p>	<p>ASSEMBLE THE BACK INSERT IN THE CABLE</p>	<p>HE HAS TO COME IN STOP ON THE DIELECTRIC</p>	
 <p>Inspection hole</p>	<p>SLIDE INNER CONTACT OVER INNER CONDUCTOR CRIMP INNER CONTACT</p>	<p>THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE</p>	<p>M 22520/2-01 WITH POSITIONNER 809862 (3)</p>
 <p>(g)</p>	<p>SLIDE INSERT IN THE OUTER CONTACT</p> <p>FOR CABLE RG 174A/U, SLIDE THE FERRULE IN BARREL OF OUTER CONTACT</p> <p>SLIDE THIS ASSEMBLY IN THE INNER CONTACT</p>		
 <p>6,1 +0,3 / -0</p>	<p>RETURN THE FERRULE FORWARDS BY RESPECTING THE INDICATED QUOTATION</p>		
 <p>(b)</p> <p>(d)</p> <p>(e)</p> <p>(f)</p>	<p>CRIMP THE FERRULE</p> <p>TURN THE CABLE WITH THE CONTACT AND CRIMP OF 45°</p> <p>CUT THE BRAID IN EXCESS</p>	<p>THE DIAMETER ON THE FERRULE HAS TO BE BELOW 2,75mm</p>	<p>M2250/4-01 WITH DIE M22520/4-02</p>