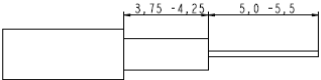

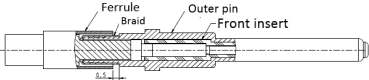
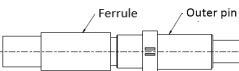


# WIRING INSTRUCTION FOR COAX S16

PICTURE	PROCESS	CHECK	TOOLS
	<p>STRIP THE CABLE</p>	<p>DO NOT DAMAGE THE BRAID</p>	<p>BLADE</p>
	<p>SLIDE FERRULE OVER CABLE SHEATH SLIDE THE REAR INSERT AND THE CENTRE CONTACT OVER CENTRE CONDUCTOR  CRIMP CENTRE CONTACT</p>		<p>M22520/2C-01 WITH POSITIONNEUR K370 (2)</p>
	<p>PUSH CENTRE CONTACT ASSEMBLY INTO THE CONTACT OUTER BODY FOLD BACK BRAID OVER BARREL SLIDE FERRULE TO 0,50MM MIN OF BARREL SHOULDER</p>		
	<p>CRIMP THE FERRULE ONCE ROTATE THE CONTACT OF ABOUT 45° CRIMP THE FERRULE A SECOND TIME</p>		<p>M22520/4A-01 WITH POSITIONNER GP 926</p>

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