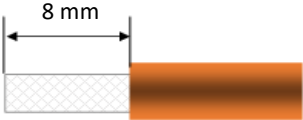
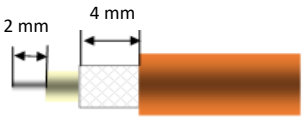
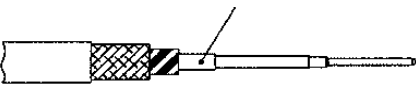
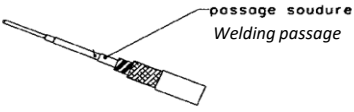
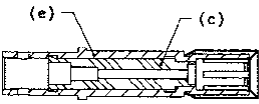
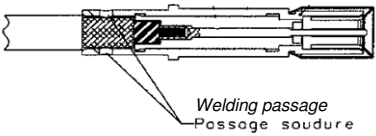


Wiring instruction for coax S12

PICTURE	PROCESS	CHECK	TOOLS
	<p>STRIP THE JACKET</p>	<p>DO NOT DAMAGE THE BRAID</p>	<p>BLADE</p>
	<p>TRIM SHIELD STRIP CABLE CORE</p>	<p>DO NOT DAMAGE THE BRAIDS AND STRANDS OF THE WIRE.</p>	<p>BLADE</p>
	<p>INSERT THE CORE OF THE WIRE INTO THE CONTACT UNTIL IT RESTS AGAINST THE DIELECTRIC MEDIUM.</p>	<p>ENSURE THAT THE STRANDS OF THE CONDUCTOR ARE ALL INSERTED IN THE BARREL CHECK THE INSERTION VIA THE VENT HOLE.</p>	
	<p>WITH THE CORE OF THE WIRE BEING IN THE CENTRAL CONTACT, ENSURE THAT IT RESTS AGAINST THE DIELECTRIC MEDIUM OF THE WIRE. START WELDING THROUGH THE VENT HOLE OF THE CONTACT.</p>	<p>AFTER COOLING, ENSURE THAT THE WELDING HAS BEEN DONE PROPERLY. REMOVE THE EXCESS WELDS OUTSIDE THE BARREL (if necessary)</p>	<p>SOLDERING IRON</p>
	<p>SLIDE THE WIRE + CONTACT UNIT IN THE COAXIAL BODY WHILE TAKING CARE NOT TO DAMAGE THE INTEGRITY OF THE BRAID DURING THE INSERTION</p>		
	<p>ENSURE THAT THE WIRE IS PRESSED ON THE INSERT (THE EXTERIOR SHEATH MUST BE IN THE MECHANICAL STOP POSITION ON THE BODY) DURING THE HEATING AND WELDING STAGES.</p>	<p>ENSURE THAT THE UNIT IS COHESIVE.</p>	