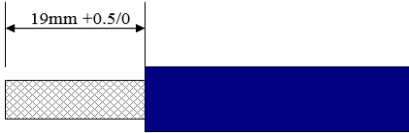
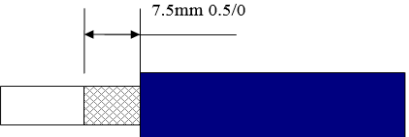
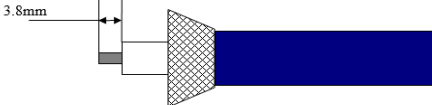

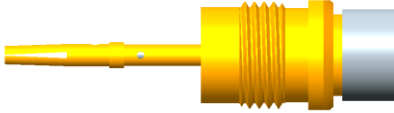





PICTURE	PROCESS	CHECK	TOOLS
	STRIP THE JACKET	DO NOT DAMAGE THE BRAID	BLADE
	CUT THE BRAID AS SHOWN	DO NOT DAMAGE THE BRAID	BLADE
	STRIP INNER CONTACT SLIDE THE CRIMPING FERULE OVER THE CABLE	DO NOT DAMAGE THE INNER CONDUCTOR	BLADE
	INSERT THE INNER CONTACT ON THE INNER WIRE CRIMP INNER PIN CONTACT	THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE	M22520/2-01 WITH POSITIONNER K709 (5)
	SLIDE THE OUTER CRIMPING BODY AND IT NUT UNDERNEATH THE BRAID AND THE CABLE INSULATOR		
	CLIP THE REAR INSERT ON THE INNER CONTACT BEHIND THE CONTACT FLANGE INSERT THE FRONT INSERT OVER THE INNER CONTACT		
	SLIDE THE SUB-ASSEMBLY CREATED IN THE PREVIOUS STEP INTO THE OUTER SOCKET PUSH THE SUB-ASSEMBLY UNTIL MECHANICAL STOP THEN SCREW THE NUT. THE COUPLING TORQUE SHALL NOT EXCEED 0.25M.m		
	STITCH DOWN THE BRAID OVER THE CRIMPING BODY THEN SLIDE THE CRIMPING FERULE CRIMP THE FERULE	TAKE OFF THE BRAID AFTER CRIMPING	M22520/5-01 WITH DIES M22520/5-08(A)