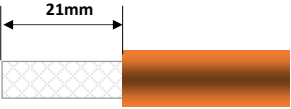
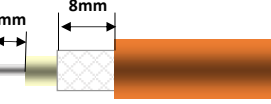
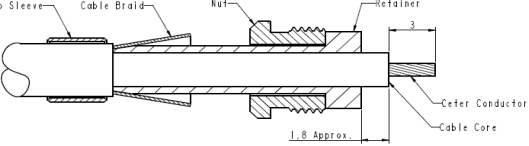
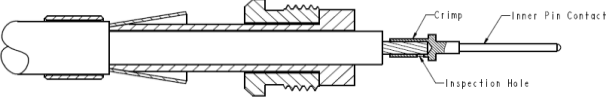
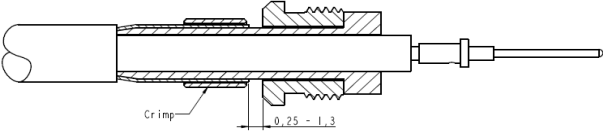
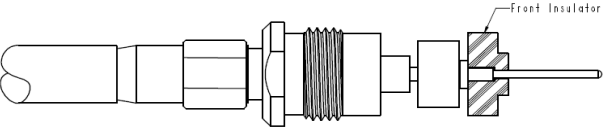
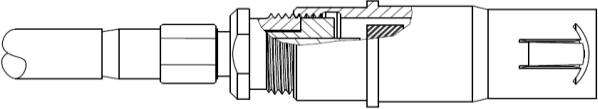


PICTURE	PROCESS	CHECK	TOOLS
	<p>STRIP THE JACKET</p> <p>SLIDE THE PIGGY BACK GROMMET AND CRIMPING FERULE</p>	<p>DO NOT DAMAGE THE BRAID</p>	<p>BLADE</p>
	<p>TRIM SHIELD</p> <p>STRIP CABLE CORE</p>	<p>DO NOT DAMAGE THE INNER CONDUCTOR</p>	<p>BLADE</p>
	<p>POSITION NUT ON RETAINER AS ILLUSTRATED</p> <p>FLARE SHIELD AND SLIDE NUT AND RETAINER ASSEMBLY UNDER THE CABLE SHIELD UNTIL RETAINER BOTTOMS AGAINST BRAID</p>		
	<p>SLIDE INNER CONTACT OVER CABLE CENTER CONDUCTOR</p> <p>CRIMP INNER CONDUCTOR</p>	<p>THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE</p>	<p>M22520/2-01 with positionner M22520/2-31 (1)</p>
	<p>SLIDE NUT AND RETAINER ASSEMBLY FORWARD UNTIL RETAINER FLUSH WITH EDGE OF CABLE CORE</p> <p>CRIMP SHIELD CRIMP SLEEVE AND OBSERVE A 0,25 and 1,3mm DIMENSION</p>	<p>NUT MUST BE ROTATE FREELY AFTER CRIMPING SLEEVE</p>	<p>M22520/5-01 with die M22520/5-08(A)</p>
	<p>SNAP REAR INSULATOR BEHIND INNER CONTACT SHOULDER</p> <p>SLIDE FRON INSULATOR UNTIL THE INNER CONTACT FLANGE</p>		
	<p>SLIDE OUTER SOCKET CONTACT OVER INNER PIN ASSEMBLY AND INSULATOR</p> <p>THREAD NUT INTO REAR OF OUTER SOCKET CONTACT</p> <p>TIGHTEN NUT UNTIL METAL TO METAL ( 0,21 - 0,25N.m)</p>	<p>DO NOT ALLOW THE CABLE TO ROTATE WHILE TIGHTENING THE NUT</p>	