

SPECIFICATION

Objet :

Scope :

Ce document définit les préconisations de câblage pour contacts coaxiaux T12
75ohms ref: 603039.
CABLES: RG179

*This document defines the termination recommendation for the coaxial contacts
S12 75ohms ref: 603039.
CABLES: RG179*

Documents de référence :

Reference documents :

PRA 0005 Procédure de maîtrise des spécifications techniques
Master document for technical specification

Services concernés :

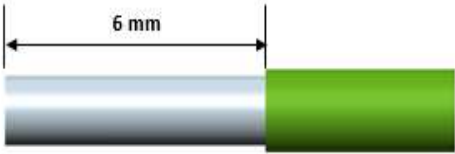

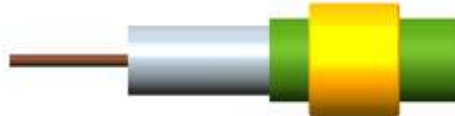


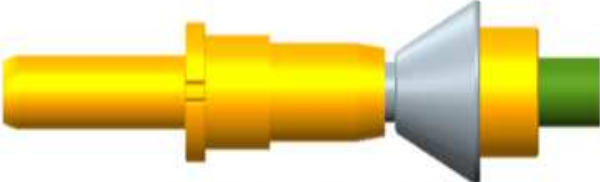

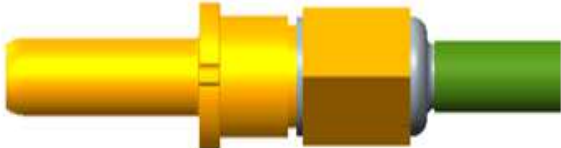
Departments involved:

- Bureau d'études / *R&D departments*
- Méthodes Assemblage / *Methods*
- Marketing / *Marketing*

Ind <i>Rev</i>	NUMERO DE MODIFICATION <i>REVISION NUMBER</i>	INTITULE SOMMAIRE DE LA MODIFICATION <i>REVISION SCOPE SUMMARY</i>	REDIGE PAR DATE, NOM ET VISA : <i>WRITTEN BY DATE, NAME AND VISA</i>	APPROUVE PAR DATE, NOM ET VISA : <i>APPROVED BY DATE, NAME AND VISA</i>
A	/	Original	M.PRUD'HOM 29/03/2016	L.LAGRANGE 30/03/2016

AMPHENOL SOCAPEX Centre de Thyez <i>Thyez Plant</i>	Rédigée par : <i>Written by :</i> M.PRUD'HOM	PRECONISATION DE CABLAGE CONTACTS COAXIAUX 603039 <i>TERMINATION INSTRUCTIONS FOR COAXIAL CONTACTS 603039</i>		
	Date : 29/03/2016	N00-040243-00	Indice : A <i>Revision :</i>	Page 1/2

CONTACT 603039:

PICTURE	PROCESS	CHECK	TOOLS
	STRIP THE JACKET	DO NOT DAMAGE THE BRAID	BLADE
	TRIM SHIELD AND INSULATOR UNTIL INNER CONDUCTOR	DO NOT DAMAGE THE INNER CONDUCTOR	BLADE
	SLIDE THE CRIMPING FERULE		
	FLARE SHIELD		
	SLIDE INNER PIN CONTACT OVER CABLE INNER CONDUCTOR CRIMP INNER PIN CONTACT	THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE	M22520/2-01 with positionner M22520/234 (3)
	SLIDE OUTER SOCKET CONTACT OVER INNER PIN CONTACT	THE PIN CONTACT ASSEMBLY SHOULD SNAP IN THE SOCKET CONTACT	
	SLIDE CRIMPING FERULE OVER THE BRAID	THE BRAID SHALL 360° EQUALLY RECOVER OVER THE CRIMPING AREA	
	CRIMP FERULE REMOVE ADDITIONAL BRAID	THE BRAID SHALL 360° EQUALLY RECOVER OVER THE CRIMPING AREA	M22520/5-01 with die M22520/5-37 (B)

**AMPHENOL
SOCAPEX**

Centre de Thyez
Thyez Plant

Rédigée par :
Written by :
M.PRUD'HOM

Date : 29/03/2016

PRECONISATION DE CABLAGE CONTACTS
COAXIAUX 603039

TERMINATION INSTRUCTIONS
FOR COAXIAL CONTACTS 603039

N00-040243-00

Indice : A
Revision :

Page 2/2