

# SPECIFICATION

## Objet :

## Scope :

Ce document définit les préconisations de câblage pour contacts coaxiaux T12  
75ohms ref : 603052.  
CABLES: RG179

*This document defines the termination recommendation for the coaxial contacts  
S12 75ohms ref: 603052.  
CABLES: RG179*

## Documents de référence :

### *Reference documents :*

PRA 0005                      Procédure de maîtrise des spécifications techniques  
*Master document for technical spécification*

## Services concernés :

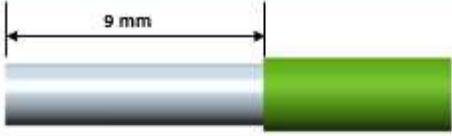

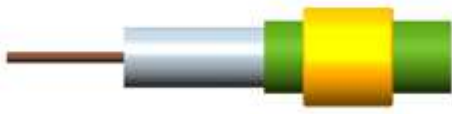


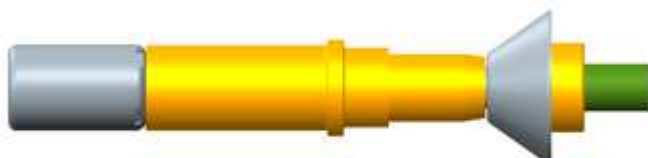
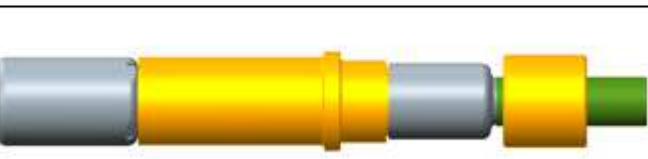
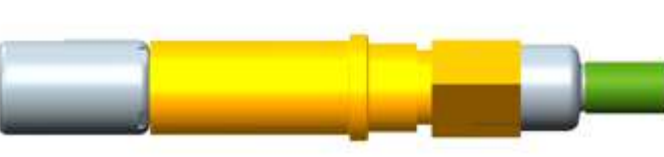
### *Departments involved:*

- Bureau d'études                      /                      *R&D departments*  
- Méthodes Assemblage                      /                      *Methods*  
- Marketing                      /                      *Marketing*

Ind Rev	NUMERO DE MODIFICATION <i>REVISION NUMBER</i>	INTITULE SOMMAIRE DE LA MODIFICATION <i>REVISION SCOPE SUMMARY</i>	REDIGE PAR DATE, NOM ET VISA : <i>WRITTEN BY DATE, NAME AND VISA</i>	APPROUVE PAR DATE, NOM ET VISA : <i>APPROVED BY DATE, NAME AND VISA</i>
A	/	Original	M.PRUD'HOM 29/03/2016	L.LAGRANGE 30/03/2016

<b>AMPHENOL SOCAPEX</b>  Centre de Theyez <i>Theyez Plant</i>	<b>Rédigée par :</b> <i>Written by :</i> M.PRUD'HOM	PRECONISATION DE CABLAGE CONTACTS COAXIAUX 603052  <i>TERMINATION INSTRUCTIONS          FOR COAXIAL CONTACTS 603052</i>		
	<b>Date :</b> 29/03/2016	<b>N00-040244-00</b>	<b>Indice : A</b> <i>Revision :</i>	<b>Page 1/2</b>

**CONTACT 603052:**

PICTURE	PROCESS	CHECK	TOOLS
	STRIP THE JACKET	DO NOT DAMAGE THE BRAID	BLADE
	TRIM SHIELD AND INSULATOR UNTIL INNER CONDUCTOR	DO NOT DAMAGE THE INNER CONDUCTOR	BLADE
	SLIDE THE CRIMPING FERULE		
	FLARE SHIELD		
	SLIDE INNER PIN CONTACT OVER CABLE INNER CONDUCTOR CRIMP INNER PIN CONTACT	THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE	M22520/2-01 with positionner K1360 (3)
	SLIDE OUTER SOCKET CONTACT OVER INNER PIN CONTACT	THE PIN CONTACT ASSEMBLY SHOULD SNAP IN THE SOCKET CONTACT	
	SLIDE CRIMPING FERULE OVER THE BRAID	THE BRAID SHALL 360° EQUALLY RECOVER OVER THE CRIMPING AREA	
	CRIMP FERULE REMOVE ADDITIONAL BRAID	THE BRAID SHALL 360° EQUALLY RECOVER OVER THE CRIMPING AREA	M22520/5-01 with die M22520/5-37 (B)

**AMPHENOL  
SOCAPEX**

Centre de Thyez  
Thyez Plant

Rédigée par :  
Written by :  
M.PRUD'HOM

Date : 29/03/2016

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COAXIAUX 603052

TERMINATION INSTRUCTIONS  
FOR COAXIAL CONTACTS 603052

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