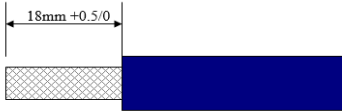
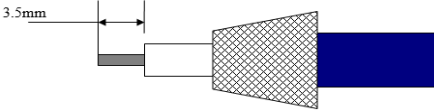

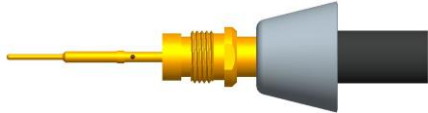
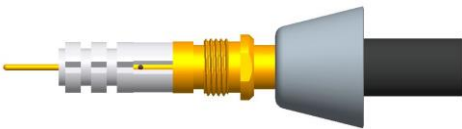
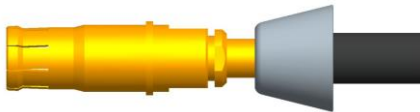
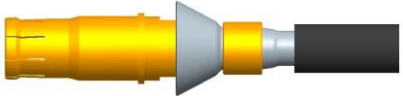



Wiring instruction for coax 603180, 75 ohms S6  
 For cable RG179B/U

PICTURE	PROCESS	CHECK	TOOLS
	<p>STRIP THE JACKET          SLIDE THE CRIMPING FERULE OVER THE CABLE</p>	<p>DO NOT DAMAGE THE BRAID</p>	<p>BLADE</p>
	<p>BEND THE BRAID AS SHOWN ON PICTURE          STRIP INNER CONTACT</p>	<p>DO NOT DAMAGE THE INNER CONDUCTOR</p>	<p>BLADE</p>
	<p>INSERT THE INNER CONTACT ON THE INNER WIRE          CRIMP INNER PIN CONTACT</p>	<p>THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE</p>	<p>M22520/2-01 WITH POSITIONNER K709 (1)</p>
	<p>SLIDE THE OUTER CRIMPING BODY AND IT NUT UNDERNEATH THE BRAID AND THE CABLE INSULATOR</p>		
	<p>CLIP THE REAR INSERT ON THE INNER CONTACT BEHIND THE CONTACT FLANGE          INSERT THE FRONT INSERT OVER THE INNER CONTACT</p>		
	<p>SLIDE THE SUB-ASSEMBLY CREATED IN THE PREVIOUS STEP INTO THE OUTER SOCKET          PUSH THE SUB-ASSEMBLY UNTIL MECHANICAL STOP THEN SCREW THE NUT. THE COUPLING TORQUE SHALL NOT EXCEED 0.25M.m</p>		
	<p>STITCH DOWN THE BRAID OVER THE CRIMPING BODY THEN SLIDE THE CRIMPING FERULE</p>		
	<p>CRIMP THE FERULE</p>	<p>TAKE OFF THE BRAID AFTER CRIMPING</p>	<p>M22520/5-01 WITH DIES M22520/5-08(A)</p>