

# SPECIFICATION

## **Objet :**

## **Scope :**

Ce document définit la procédure de câblage du contact coaxial T12 75ohms 603360  
Câble: EMTEQ TFLX

*This document defines the process to terminate the coaxial contact S12 75ohms 603360  
Cable: EMTEQ TFLX*

## **Documents de référence :**

### **Reference documents :**

PRA 0005                      Procédure de maîtrise des spécifications techniques  
*Master document for technical spécification*

## **Services concernés :**

### **Departments involved :**

- Bureau d'études / *Design departments*
- Service Marketing / *Marketing department*
- Client / *Customer*

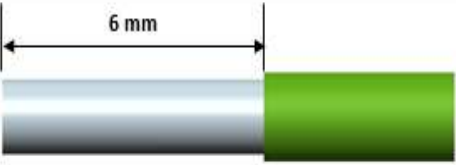

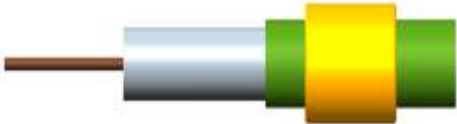

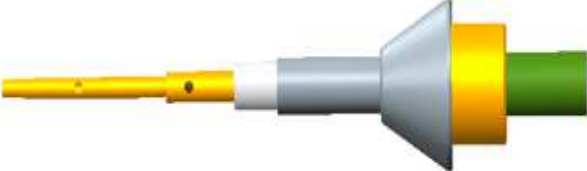



## **Modifications :**

### **Changes :**

Ind Rev	NUMERO DE MODIFICATION <i>REVISION NUMBER</i>	INTITULE SOMMAIRE DE LA MODIFICATION <i>REVISION SCOPE SUMMARY</i>	REDIGE PAR DATE, NOM ET VISA : <i>WRITTEN BY DATE, NAME AND VISA</i>	APPROUVE PAR DATE, NOM ET VISA : <i>APPROVED BY DATE, NAME AND VISA</i>
A		DOCUMENT ORIGINEL <i>ORIGINAL</i>	M.PRUD'HOM 29/03/2016	L.LAGRANGE 30/03/2016

<b>AMPHENOL SOCAPEX</b>	<b>Rédigée par :</b> M.PRUD'HOM	NOTICE DE CABLAGE DU CONTACT COAXIAL 603360 ASSEMBLY INSTRUCTIONS FOR COAXIAL CONTACT 603360		
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Contact 603360 :

PICTURE	PROCESS	CHECK	TOOLS
	STRIP THE JACKET	DO NOT DAMAGE THE BRAID	BLADE
	TRIM SHIELD AND INSULATOR UNTIL INNER CONDUCTOR	DO NOT DAMAGE THE INNER CONDUCTOR	BLADE
	SLIDE THE CRIMPING FERULE		
	FLARE SHIELD		
	SLIDE INNER PIN CONTACT OVER CABLE INNER CONDUCTOR CRIMP INNER PIN CONTACT	THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE	M22520/2-01 with positionner K1360 (3)
	SLIDE OUTER SOCKET CONTACT OVER INNER PIN CONTACT	THE PIN CONTACT ASSEMBLY SHOULD SNAP IN THE SOCKET CONTACT	
	SLIDE CRIMPING FERULE OVER THE BRAID	THE BRAID SHALL 360° EQUALLY RECOVER OVER THE CRIMPING AREA	
	CRIMP FERULE REMOVE ADDITIONAL BRAID	THE BRAID SHALL 360° EQUALLY RECOVER OVER THE CRIMPING AREA	M22520/5-01 with die Y138 (B)

**AMPHENOL  
SOCAPEX**

**Centre de Thyez**

**Rédigée par :  
M.PRUD'HOM**

**Le : 29/03/2016**

**NOTICE DE CABLAGE DU CONTACT COAXIAL 603360  
ASSEMBLY INSTRUCTIONS FOR COAXIAL CONTACT 603360**

**N00-040245-00**

**Ind : A**

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