Amphenol SOCAPEX

PowerSafe

Derived from MIL-DTL-38999 Series III & VG96944 Qualified















- Located in the **Mont Blanc region** of France and Pune in India, Amphenol Socapex serve customers in over 100 countries around the world.
- Amphenol Socapex is part of the leading supplier of interconnect systems Amphenol.



employees



Net Sales 2023 70% Export - 30% France



Pune, India

Our expertise has no boundaries

Integrated Production in France & India

- 24 000 m² manufacturing capacity on 2 sites
- Design and manufacturing centers in France and India
- State-of-the-art manufacturing technology

Our markets



Defense



Commercial Aerospace



Space



TECHNOLOGIES & INNOVATION

Engineering Laboratory



Product testing and qualification expertise in many fields:

- Environmental, mechanical, electrical, chemical, climatic skills
- RF and fiber optics expertise

High-Speed Expertise



Strong expertise in high-speed signals
- 3D EM simulation software & EM

models
- Time Domain and frequency domain

Materials Expertise



Focus on materials expertise and manufacturing techniques to produce faster, smaller and stronger products

- faster, smaller and stronger products
 Advanced technology research
 and development: polymers, metals,
 platings, resins ...
- Cutting edge characterizations of interconnects: Radio Frequency, partial discharges ...
- 3D CAD mechanical software, simulation & analysis

Eco-responsibility



Sustainable environment approach, with pro-active management of regulations (REACH / RoHS / Conflict minerals...)

- New materials development, plating, and suitable processes
- Recycling and rational resources consumption

Our workshops









Our workshops located in France & India provide consistent quality adapted to your volume requirements.

Automation & Tooling: Tools for our different activities: molding, machining, assembly

Molding: Solid expertise in thermoplastic elastomer and thermoset molding

Machining: Manufacturing of cylindrical shells and rectangular shells

Screw Machining : Manufacturing of electrical contacts

Plating: Plating with cadmium, nickel, electroless nickel, silver, black zinc nickel, gold

Assembly: Connector and harness assembly (electrical & optical)

Our certifications

Product certifications: MIL-DTL38999, EN3645, EN3155, VG (VG95328, VG95319, VG96944, VG95218, VG96949)



LRQA CERTIFIED AS 9100





Our memberships

Member of CMG (Connecting Manufacturing Group) Consortium









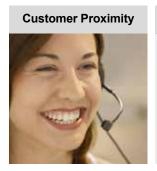






▶ We have a strong reputation for helping customers solve their toughest challenges. This approach of serving your needs is ingrained in our company - from our sales team to our product development engineers.

A partner you can trust











Buy our solutions

You can access our solutions through our global network of sales offices or through our distributors.

Field Sales Team:

- 10 in France
- 15 in Europe
- 100+ in North America and rest of the world.
 - 5 Business Development Managers supporting local sales force Europe, North America and the rest of the world
- **Technical Advisement & Multilingual Customer Service:** 20 people



Worldwide Distribution Network:

Our range of circular connectors, contacts, fiber optic connectors, PCB connectors and accessories are available thru our extensive distribution network.

It includes qualified distributors (QPL approved) for assembling MIL-DTL-38999 & derivatives and PT/451 (VG95328) connectors.





Check our product inventory





OUR HISTORY





Socapex creation in Suresnes,

- 1st radio connector





Manufacturing unit in Cluses (74), France

- Thomson-CSF becomes primary shareholder

Early 1960's



- 1st board level connectors: HE8
- 1st "licence Bendix" manufactured connectors
- SL Series





New factory in Thyez (74) France with 250 people, 13 000m²



1975

Production of 38999 connectors

1986

shareholder

1995-96

2004

2005



2010's

Amphenol

Amphenol becomes primary









- Headquarters transferred to





RJ Field launch, "Award Electronica"



New factory in Pune, India



LuxBeam™ and **HDAS** launch

2014-2017

2019





Today & tomorrow





New workshops:

- Cable Assembly & Contact Manufacturing workshop



Increased manufacturing capacity with 2nd building in Pune, India



Harness in the box solution launch



New technologies:

Investment in automation & technical expertise



Amphenol SOCAPEX joins the "Convention des Entreprises pour le Climat".

- Our goal: to accelerate our transition to a more sustainable operation.

POWERSAFE / VG96944 - GENERAL CHARACTERISTICS

Power connector qualified VG96944 and designed for user safety

Description

PowerSafe connectors are derived from MIL-DTL-38999 Series III connectors and dedicated to high power supply in harsh environments. These connectors provide the user with, the highest user safety, shielding effectiveness & environmental performances. PowerSafe connectors follow the European standard for power equipment DIN EN 61984 (former VDE 0627).

















Markets

C5ISR - Battlefield Communication

Ground Vehicles

Military Avionics

Missile Avionics

Navy

Harsh Industrial Environment



Applications

Power connectors deployed on the field (drums) Electrical power generator





C5ISR



Military Aerospace



Ground Vehicle



Navy



Industrial

POWERSAFE / VG96944 - GENERAL CHARACTERISTICS

Power connector qualified VG96944 and designed for user safety

Main features

TWO INSERTS TYPES WITH DIFFERENT CHARACTERISTICS

"E" inserts – up to 200°C & CTI (Comperative Tracking Index) <100

Available in Amphenol Proprietary designations only

- "V" inserts VG96944 compliant up to 150°C
 - & CTI between 175 & 400 (Material Group IIIa)

Available in VG designations & Amphenol Proprietary ones

FIRST MATE/LAST BREAK: one earth contact directly linked to the shell, stays in place even in case of overheats. **LAST MATE/FIRST BREAK**: one pilot contact with a breaking capacity (brings the information to a relay to turn on/off the power).

These features protects the user even if the connectors are mated or unmated. Amphenol recommends to connect / disconnect connector when unloaded.

IP28 WHEN UNMATED, IP68 WHEN MATED

HIGH ROBUSTNESS AND EXCELLENT ENVIRONMENTAL PERFORMANCES.

SEVERAL MATERIALS & PLATING

- Aluminum (Olive drab Cadmium, Nickel, Black Zinc Nickel, Tin Zinc platings)
- Marine Bronze
- Stainless steel (Passivated, Nickel plated upon request)

EMI/RFI PROTECTION: Shell to shell bottoming and grounding fingers on the plug shell

ACCESSORIES:

- Caps: compatible with MIL-DTL-38999 Series III caps.
- Backshells: compatible with AS85049 backshells for MIL-DTL-38999 Series III connectors, VG95319-1011G, as well as TV35 & TVNSA backshells.

Same panel drilling as standard MIL-DTL-38999 Series III connectors.

Added benefits

- PowerSafe is compliant with IP2X Electrical Safety standard, which guarantees touch-proof protection of live parts.
- Qualified according the most stringent standard **VG96944** (applicable to Aluminum with Olive Drab Cadmium or Tin Zinc finish and Marine Bronze versions only).
- Safety use design following DIN EN-61984 (former VDE 0627).

Concept

 1). (1) Coupling nut (10) Pilot socket contact 2 (15) (2) Quick coupling thread (11) Protective socket contact 4)-(3) Anti-decoupling device (12) Phase and neutral pin contact (4) Plug shell (13) Pilot pin contact (12) (5) Grounding spring (14) Protective pin contact (6) Grommet (15) Interfacial seal (17) 7 Receptacle shell (13) (16) Socket insert (14) 8 Contact retention clips (17) Pin insert (9) Phase and neutral socket contact (5)

POWERSAFE / VG96944 - LAYOUTS & ELECTRICAL CHARACTERISTICS

Amphenol **Power**Safe range offers 7 contact arrangements to fit all your power needs, with single-phase & three-phase layouts, and a choice of 2 insert materials for each layout depending on the need:

→ V inserts: developed according to VG96944 standard with a material less impacted by the disconnection under load.

Able to withstand a maximum temperature of 150°C & have a CTI <400 (Material Group II according to DIN EN60664-1(VDE 0110-1):2008-01,4.8.1.3). V inserts have been tested according to VG96944 and DWV limit is 2500 VRMs.

→ E inserts: using the same material than our 38999 series connectors and able to whistand a temperature up to 200°C. DWV limit have been tested on E inserts in accordance with test procedure EIA-364-20F with maximum voltage applied of 4500 VRMs.

Single-Phase Layouts













V insert	13-V4	15-V4	21-V4	23-V4
E insert	13-E4	15-E4	21-E4	23-E4
Pilot contact (P)	1 Size 20	1 Size 16	1 Size 16	1 Size 16
Phase & neutral (N & L)	2 Size 16	2 Size 12	2 Size 6	2 Size 4
Protective contact	1 Size 16	1 Size 12	1 Size 6	1 Size 4

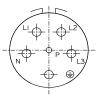
		ontact - P	Phase, Neutral and Prot	Diologtria	
Contact Arrangements	Contact rating (A)	Operating Voltage (V _{RMS})	Contact rating (A)	Operating Voltage (VRMs)	Withstanding Voltage (VRMS) *
13-E4	0,5	60	16	1100	3300
13-V4	0,5	60	16	250	1500
15-E4	0,5	60	25	1100	3300
15-V4	0,5	60	25	250	1500
21-E4	0,5	60	63	1100	3300
21-V4	0,5	60	63	500	2500
23-E4	0,5	60	84	1100	3300
23-V4	0,5	60	84	500	2500

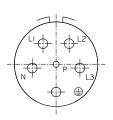
Three-Phase Layouts











V insert	17-V6	23-V6	25-V6
E insert	17-E6	23-E6	25-E6
Pilot contact	1 Size 16	1 Size 16	1 Size 16
Phase & neutral	4 Size 12	4 Size 8	4 Size 6
Protective contact	1 Size 12	1 Size 8	1 Size 6

Contact Arrangements	Pilot contact - P		Phase, Neutral and Prote	Dielectric Withstanding Voltage	
, and the second	Contact rating (A)	Operating Voltage (VRMs)	Contact rating (A)	Operating Voltage (VRMs)	(VRMS) *
17-E6	0,5	60	25	1100	3300
17-V6	0,5	60	25	500	2500
23-E6	0,5	60	47	1100	3300
23-V6	0,5	60	47	500	2500
25-E6	0,5	60	63	500	2500
25-V6	0,5	60	63	500	2500

^{*:} Test voltage in mated condition for Phase, Protective and Neutral pin & socket contacts, and Pilot pin contacts. Test voltage in unmated condition for Pilot socket contact only.

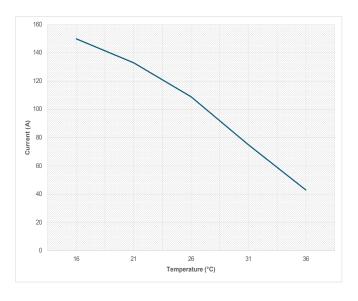
DERATING CURVES GENERATED ACCORDING TO EIA-364-70D, METHOD 2

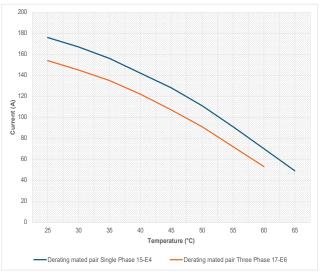
This procedure establishes the test procedures for determining temperature rise versus current. The derating tests give information on the high current performances of the PowerSafe connectors

The mated samples are placed in an enclosure to reduce air disturbance. The connectors are powered with a serial circuit between several contacts, according to the arrangement. The current is applied by step of 5 A, starting from the current prescribed for the contact resistance measurements. During the current application, the heating of the sample is measured with thermocouples connected to an acquisition unit.

Derating mated pair Single Phase 13-E4 Using Size 16 Power contacts

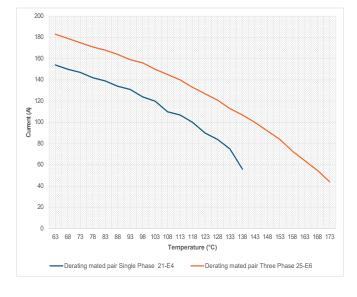


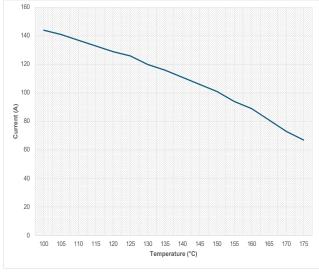




Derating PowerSafe Size 6 Power contacts

Derating mated pair Single Phase 23-E4 Using Size 4 Power contacts





POWERSAFE / VG96944 - LAYOUTS & ELECTRICAL CHARACTERISTICS

Layouts able to accomodate Temper Grip contacts & High current Pin

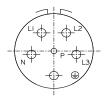


Single-Phase Layout



V insert	23-V4T
E insert	23-E4T
Pilot contact (P)	1 Size 16
Phase & neutral (N & L)	2 Size 4
Protective contact	1 Size 4

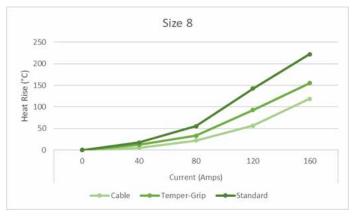
Three-Phase Layout

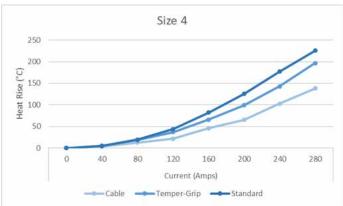


V insert	23-V6T
E insert	23-E6T
Pilot contact	1 Size 16
Phase & neutral	4 Size 8
Protective contact	1 Size 8

	Pilot contact - P		Phase, Neutral and	Dielectric	
Contact Arrangements	Contact rating Operating Voltage (A) (VRMS)		Contact rating (A)	Operating Voltage (VRMs)	Withstanding Voltage (VRMs)
23-E4T	0,5	60	117	1100	3300
23-V4T	0,5	60	117	500	2500
23-E6T	0,5	60	65	1100	3300
23-V6T	0,5	60	65	500	2500

Amphenol Socapex Temper-Grip socket contact series is a high-current technology designed for use in high-temperature applications and is available with most Amphenol connectors. Temper-Grip contacts can increase ampacity by up to 40 percent, allowing you to increase the value of your system or potentially downsize your cable size and the space you occupy on your panel. Temper-Grip contacts will far outlast the temperature extremes of the standard connectors they can go into and are perfect for any high-temperature custom connector applications.





POWERSAFE / VG96944 - CHARACTERISTICS

Environmental characteristics

	Connectors with Proprietary inserts E	Connectors with VG96944 compliants inserts V
Temperature	-65 to +175°C (Olive drab cadmium, Black zinc nickel plating) -65 to + 200°C (Nickel plating, Marine Bronze, Stainless steel)	-65 to +150°C (all materials and platings)
Salt spray exposure	48h for Nickel plated Aluminum 500h for Olive drab cadmium, Black zinc nickel, Marine Bronze and Stainless steel	Test level 2 : 5% NaCl. 2h salt spray exposure and 22h storage in humid air repeated during 5 cycles
Sealing	IP28: - Finger test for socket contacts and socket inserts - Pressure water tight (48h, under 2m water)	IP28: - Finger test for socket contacts and socket inserts - Pressure water tight (48h, under 2m water)

Mechanical characteristics

	Connectors with Proprietary inserts E	Connectors with VG96944 compliants inserts V		
Durability	500 mating cycles	500 mating cycles		
Shocks	-	Half-sine, 500 m/s², 11 ms		
Sine vibrations	60g from -55 +175°C (Olive drab cadmium) / + 200°C (Nickel)	-		
Random vibra- tions	Per EIA-364-28	Per VG95319-2 (Spectrum 5 Hz to 500 Hz)		
Insert material	Thermoplastic insert Silicone rubber grommet and interfacial seal	Thermoplastic insert Silicone rubber grommet and interfacial seal		
Insulator material Comparative Tracking Index	<100V	<400V		
Contacts	Crimp, removable contacts Gold plating for pilot contact and silver plating for protective, phase and neutral contacts	Crimp, removable contacts Gold plating for pilot contact and silver plating for protective, phase and neutral contacts		
Protective contact Resistance	≤100 mΩ	≤100 mΩ		

Contact retention force

Contact Size	20	16	12	8	6	4
Maximum load (N)	67	111	111	111	111	150

POWERSAFE / VG96944 - HOW TO ORDER - PROPRIETARY DESIGNATIONS

	1.	2.	3.	4.	5.	6.	7.
Series	Shell type	Crimp contacts	Class	Contact arrangement	Contact gender	Keying	Deviation
TV	P00	R	W	13-E4	P		-

1. Shell	1. Shell type							
	Shell type	Temperature	Associated materials and platings for E inserts	Associated materials and platings for V inserts				
06	Straight plug	+175°C*	W, ZN, ZR, TZ	W, ZN, ZR, TZ, F, K, S, B				
S06		+200° C	F, K, S, B	-				
P00	Square flange receptacle	+175°C*	W, ZN, ZR, TZ	W, ZN, ZR, TZ, F, K, S, B				
PS00	receptacle	+200° C	F, K, S, B	-				
07	Jam nut receptacle	+175°C*	W, ZN, ZR, TZ	W, ZN, ZR, TZ, F, K, S, B				
S07		+200° C	F, K, S, B	-				

4. C	onta	ct	aı	rra	nç	jei	nt							
Plea	se re	fei	r to	Pa	ag	е 8		 	 	 	 	 	 	
							_		_			 		

Please note that VG inserts have a Comparative Tracking Index (CTI) between 175 & 400V (Material Group IIIa) and can withstand a temperature up to 150 $^{\circ}\text{C}.$

2. Cri	mp contacts
R	For Class W, F, K and B platings
Blank	For Class 7N and T7 plating

5. Contac	ct gender
P	Pin (500 cycles)
S	Socket (500 cycles)

3. Cla	ss: Material & Finish						
	Shell material	Shell finish					
W	Aluminum E	Olive drab cadmium					
F		Nickel ✓					
ZN		Black zinc nickel ✓					
ZR		Black zinc nickel without Chromium 6+ ✓					
TZ		Tin Zinc ✓					
В	Marine bronze ✓	-					
K		Passivated ✓					
S	Stainless steel	Nickel -∕					

o. Keying				
(Blank) (for normal)	Α	В	С	D

7. Deviation		
Deviation	Description	Shell type compatibility
	Reduced flange receptacle with a standard nut	07/S07

For other deviations availability, please consult us

POWERSAFE / VG96944 - HOW TO ORDER - VG96944 DESIGNATIONS

1. 2. 3. 4. 5.

Series Shell type Contact arrangement Contact gender Keying Material and platings

VG96944-04 A 13-V4 P N A

3. Contact gender

1. Shell type									
Α	Pagantagla	Square flange receptacle							
В	Receptacle	Jam nut receptacle							
С	Straight plug								

P	Pin (500 cycles)
S	Socket (500 cycles)

4. Keying				
N (for normal)	A	В	С	D

2. Contac	2. Contact arrangement								
13-V4	Size 13 – 4 contacts / N, L, Pr Size 16								
17-V6	Size 17 – 6 contacts / N, L, Pr Size 12								
25-V6	Size 25 – 6 contacts / N, L, Pr Size 6								

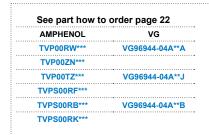
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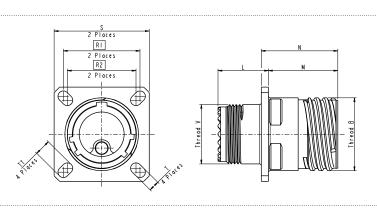
	Shell material	Shell finish				
A	Aluminum	Olive drab cadmium				
J	Aldifficialli	Tin Zinc ✓				
В	Marine bronze ✓	-				

: RoHS compliant

POWERSAFE / VG96944 - OVERALL DIMENSIONS - RECEPTACLES

Square flange receptacle

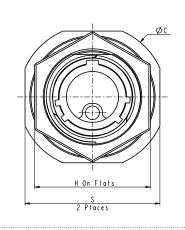


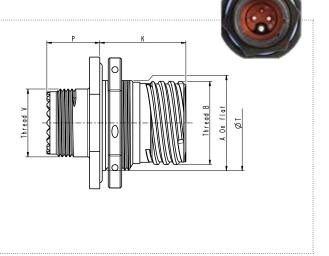


Shell size	thread Class 2A (inches)	L Max (mm)	M Max (mm)	+0.13 0 (mm)	R1 (mm)	R2 (mm)	\$ ±0.3 (mm)	T ±0.2 (mm)	TT ±0.2 (mm)	V thread (metric)
13	.875	15.5	20.9	22.99	23.01	20.62	28.6	3.25	4.93	M18x1-6g
15	1.0000	15.5	23.3	25.49	24.61	23.01	31.0	3.25	4.39	M22x1-6g
17	1.1875	15.6	23.4	25.49	26.97	24.61	33.3	3.25	4.93	M25x1-6g
21	1.3750	17.5	24.6	27.49	31.75	29.36	39.7	3.25	4.93	M31x1-6g
23	1.5000	20.7	24.6	27.49	34.93	31.75	42.9	3.91	4.93	M34x1-6g
25	1.625	20.7	24.6	27.49	38.10	34.93	46.0	3.91	6.15	M37x1-6g

Jam nut receptacle

See part how to order page 22						
AMPHENOL	VG					
TV07RW**	VG96944-04B**A					
TV07ZN**	•••••••••••					
TV07TZ**	VG96944-04B**J					
TVS07RF**	••••••••••••					
TVS07RB**	VG96944-04B**E					
TVS07RK**	••••					

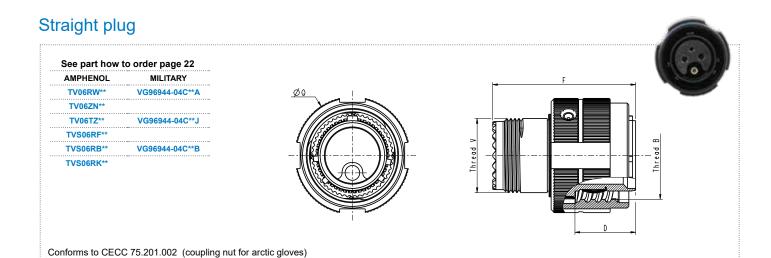




Shell size	B thread Class 2A (inches)	A +0.1 -0.15 (mm)	C Max (mm)	K Max (mm)	P Max (mm)	H Hex 0 -0.1 (mm)	S +/-0.4 (mm)	T (mm)	V thread (metric)	Hex nut max torque (N.m)	
13	.875	23.82	38.4	22.5	13.7	30	34.9	25.20 - 25.50	M18x1-6g	00	
15	1.0000	26.97	41.6	25.0	14.1	34	38.1	28.30 - 28.60	M22x1-6g	20	
17	1.1875	30.15	44.8	25.0	14.1	36	41.3	31.80 - 31.95	M25x1-6g	00	
21	1.3750	36.50	25.7	27.0	18.5	46	49.2	37.97 - 37.80	M31x1-6g	30	
23	1.5000	39.67	55.9	27.0	18.5	46	52.4	41.00 - 41.30	M34x1-6g	40	
25	1.625	42.85	59.0	27.0	18.5	50	55.6	44.20 - 44.5	M37x1-6g	40	

All dimensions are given for information only and are in mm, except as otherwise specified *in mm: 1mm=0.03937 inch

POWERSAFE / VG96944 - OVERALL DIMENSIONS - PLUG



Shell size	B thread Class 2B (inches)	Q Max (mm)	F Max (mm)	D (mm)	V thread (metric)
13	.875	29.4	35.5	15.01	M18x1-6g
15	1.0000	32.5	38.0	17.51	M22x1-6g
17	1.1875	35.7	38.0	17.51	M25x1-6g
21	1.3750	38.5	44.4	19.51	M31x1-6g
23	1.5000	44.9	46.0	19.51	M34x1-6g
25	1.625	48.0	46.0	19.51	M37x1-6g

POWERSAFE / VG96944 - JAM NUT REDUCED FLANGE RECEPTACLE

Reduced flange receptacle are derived from 38999 series III Jam nut receptacles and dedicated for applications where size & weight are criticals, offering un smaller footprint and higher contact density

Main features

- For Jam nut receptacle (TV07/TVS07).
- Higher density on panel: 41% average footprint surface reduction.
- Lighter: 20% average lighter than standard 38999
- Mates with standard PowerSafe plug and caps.
- Matches the PowerSafe performances.
- Improved design of the o'ring groove allowing the o'ring to stay in place.





Standard





Jam nut Reduced flange TV*07***F312

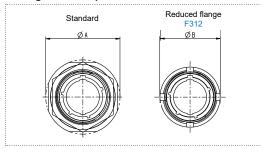
TV*07***





Footprint savings

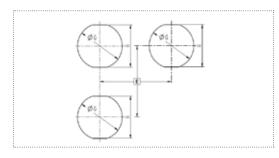
Average 41% footprint reduction:



Size	Standard PowerSafe ØA _{MAX} (mm)	PowerSafe Reduced flange (F312) ØB _{MAX} (mm)	Ø Reduction
13	38.4	28.1	46%
15	41.6	32.1	40%
17	44.8	36.1	35%
21	52.7	41.1	39%
23	55.9	44.1	38%
25	59	48.1	34%

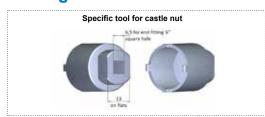
All others dimensions remains the same in standard or reduced flange (lengths, threads, etc.). See page 10 for all other Jam nut receptacle dimensions

Panel hole dimensions



Size	E recommended	ØG +0.1 0	H +0.1 0
13	31.4	23	22.3
15	34.5	27	25.5
17	37.7	31	30.3
21	43.7	36	35.1
23	46.9	39	38.3
25	51.0	43	41.5

Tooling



Size	Tool reference
13	809683
15	809684
17	809685
21	809687
23	809688
25	809689

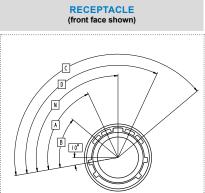
All dimensions are given for information only and are in mm, except as otherwise specified | *in mm: 1mm=0.03937 inch

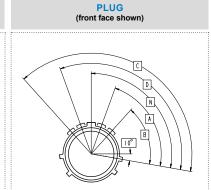
POWERSAFE / VG96944 - KEYWAY & PANEL HOLE DIMENSIONS

Keyway polarization

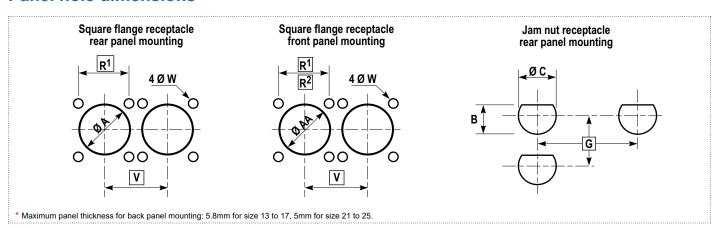
A plug with a given rotation letter will mate with a receptacle with the same rotation letter. The angles for a given connector are the same whether it contains pins or sockets. Minor keys stay fixed, master key rotates. Keyway identification letter is (Blank) for Normal, A, B, C or D.

C:	Position of the major key									
Size	NORMAL BLANK	Α	В	С	D					
13	100	80	68	132	120					
15	100	79	66	134	121					
17	100	82	70	130	118					
21	100	82	70	130	118					
23	100	85	74	126	115					
25	100	85	74	126	115					





Panel hole dimensions



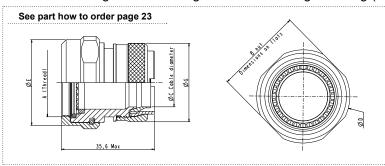
Shell size	R¹ (mm)	R² (mm)	V Mini (mm)	ØA Min (mm)	ØAA Min (mm)	ØW ±0.13 (mm)	G Mini (mm)	ØC +0.25 0 (mm)	B 0 -0.25 (mm)
13	23.01	20.62	30.20	23.42	19.05	3.25	36.00	25.65	24.26
15	24.61	23.01	33.30	26.59	23.01	3.25	39.60	28.83	27.56
17	26.97	24.61	36.50	30.96	25.81	3.25	43.30	32.01	30.73
21	31.75	29.36	42.50	36.12	32.16	3.25	50.60	38.35	37.08
23	34.93	31.75	45.70	39.29	34.93	3.81	54.20	41.53	40.26
25	38.10	34.93	48.80	42.47	37.69	3.81	59.70	44.70	43.43

POWERSAFE / VG96944 - BACKSHELLS

TV NSA Backhells



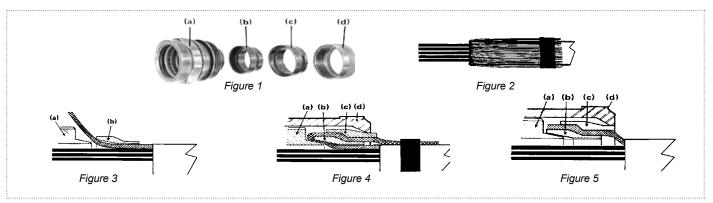
These backshells ensure the shielding by clamping the braid with a screwing system. The free inner ring avoids twisting of the braid during screwing (double conus style).



Shell size	A Thread Metric	B max	Ø C max	Ø D max	Ø E max	Ø G max
13	M18 x 1.0-6H	26	12.7	28.1	21.2	22.6
15	M22 x 1.0-6H	29	14.8	31.1	25.1	25.8
17	M25 x 1.0-6H	32	17.9	34.1	28.1	29.0
21	M31 x 1.0-6H	39	23.1	41.1	34.1	35.2
23	M34 x 1.0-6H	42	26.2	44.1	36.9	38.4
25	M37 x 1.0-6H	45	28.8	49.1	39.9	41.5

Use Straight Shrink Boots 202K121-12 (size 13), 202K132-12 (size 15 and 17), 202K153-12 (size 21, 23 and 25) and S1255 Adhe-

TV NSA Installation instructions



- 1. Prepare the cable for termination process and slide the items onto the cable in the order shown on figure 1.
- 2. Screw the backshell at the rear of the connector. The best performance in time of the system « connector + rear accessory » consists in applying the torque value to screw then unscrew, to apply the torque value & screw a second time, then to unscrew and finally screw the torque value a third time.
 - 3. Fold back the braid on the outer jacket and fix it (figure 2)
- 4. Install the braid as shown on figures 3 and 4: Release the braid and cover the backshell (a) and the connector's shell. Slide the first ring (b) over the braid. Fold back the braid on the ring (b) and slide the second ring (c) over the braid and the first ring (b). Screw the last ring (d) at the rear of the backshell. If necessary, fix the extra braid on the outer jacket of the cable. If this installation (double folding of the braid) is not possible, refer to figure 5: Slide the first ring (b). Release the braid and cover the backshell (a) and the connector's shell. Cut the braid as shown. Slide the second ring (c) over the braid and the first ring (b). Screw the last ring at the rear of the backshell.
 - 5. Then, Install the heat-shrink moulded piece.



VG95319 Backshells

These backshells are suitable for **Power**Safe connectors and ensure the shielding by clamping the braid with a screwing system (single conus style).

Shell size	Backshell VG Standard	Shrink boot	Adhesive	Micro Clamping Band	or	Standard Clamping Band	Tool for Micro Band	Tool for Standard Band
13	VG95319-1011G012A	VG95343T06B001A						
15	VG95319-1011G004A	VC05242T06D002A	VO05040T45 4004	895693			809985	999959
17	VG95319-1011G005A	VG95343T06B003A				072952		
21	VG95319-1011G008A	VG95343T06B004A	VG95343T15A001			072952	009900	609952
23	VG95319-1011G009A	VG95343T06B005A		895700				
25	VG95319-1011G010A	VG95343T06C010A						

Use Straight Shrink Boots 202K121-12 (size 13), 202K132-12 (size 15 and 17), 202K153-12 (size 21, 23 and 25) and S1255 Adhesive

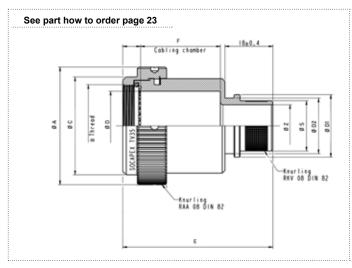
All dimensions are given for information only and are in mm, except as otherwise specified | *in mm: 1mm=0.03937 inch

POWERSAFE / VG96944 - BACKSHELLS



TV35 Backshells

TV35 and TVB35 band backshells provide a full 360° shield termination with a quick, easy and cost effective cabling process. They are available with different cabling chamber lengths and exit diameters. The use of replaceable bands facilitates future maintenance or reparability. Sealing is ensured by straight or right angled heat shrink moulded piece at the rear of backshell.



Shell size	B Thread Metric	Ø A max	øс	ØD		
13	M18 x 1.0-6H	31.80	25.00	13.80		
15	M22 x 1.0-6H	35.00	28.00	16.30		
17	M25 x 1.0-6H	38.10	30.80	20.10		
21	M31 x 1.0-6H	44.30	36.90	26.00		
23	M34 x 1.0-6H	47.20	39.80	29.28		
25	M37 x 1.0-6H	50.00	43.00	32.45		

Shell	E max	Cabling chamber					Z rear side di	iameter codii	ng			
size	mm	length F ^{+/-0.1} mm	08	10	12	14	16	20	24	28	32	36
	36	10	=	•	=	=	=	•	•			
13	46	20			-							
	56	30			-		=					
	36	10		•			•	•	•			
15	46	20				-						
	56	30				-		-				
	36	10			•	•	•	•	•			
17	46	20			-	-	•					
17	51	25			-							
	56	30							-			-
	36	10					-	•	•	-		
21	46	20				-		-				
	56	30						-		-		
	36	10							•			
23	46	20							•			
	56	30							•		-	
	36	10										-
25	46	20								-		
	56	30								-		-
	Z Codi	ing	08	10	12	14	16	20	24	28	32	36
	ØZ		6.30	7.90	9.40	11	12.60	15.80	19	22.10	25.30	28.80
	ØS M (AM		9.40 9.50	11.10 11.2	14.10 14.30 0	14.10 14.30	15.70 15.90	18.90 19.10	22 22.20	25.20 25.40	28.40 28.60	31.50 31.80
	ØD1 ±	0,1	14.00	17.10	17.10	18.70	20.30	23.50	26.70	29.80	33	36.20
	ØD2 ±	0,1	11.40	14.50	14.50	16.10	17.70	20.90	23.10	26.20	29.40	32.60

Use Straight Shrink Boots 202K121-12 (size 13), 202K132-12 (size 15 and 17), 202K153-12 (size 21, 23 and 25) and S1255 Adhesive.

All dimensions are given for information only and are in mm, except as otherwise specified | *in mm: 1mm=0.03937 inch

POWERSAFE / VG96944 - HOW TO ORDER - TV35 BACKSHELLS



1.

2.

3.

4.

5.

Series	Backshell style	Backshell size	Cabling chamber length	Rear side diameter	Material and platings
TV	35	11	10	11	014

1. Backshell	style
35	Aluminum straight band backshell accepting heatshrink moulded piece
	Marine bronze straight band backshell accepting heatshrink moulded piece

2. Backsh	nell size (s	ame as cor	nnector size	e)	
13	15	17	21	23	25

3. Cabling chamb	er length
------------------	-----------

Please refer to
Page 15
10

4. R	4. Rear side diameter										
Pleas	e r	efer to	Page 1	5			 	 			
06		08	10	12	14	16	20	24	28	32	36

5. Mate	5. Material and platings				
	Shell material	Shell finish			
014		Olive drab cadmium			
023	Aluminum	Nickel ✓			
033K		Black zinc nickel ✓			
Blank	Marine Bronze ✓	-			

POWERSAFE / VG96944 - HOW TO ORDER - TV NSA DESIGNATIONS

1.



2. 3.

Series	Backshell style	Backshell size	Material and platings
TV	NSA	13	014

Screened clamping braid backshell accepting heatshrink moulded piece

2. Backsh	ı ell size (sa	ame as cor	nector size	e)	
13	15	17	21	23	25

3. Mate	rial and platings	
	Shell material	Shell finish
014	Aluminum	Olive drab cadmium
023		Nickel ✓
033K		Black zinc nickel ✓

POWERSAFE / VG96944 - PROTECTIVE CAPS

Main features

- Available for Plugs, Jam nut and Square receptacles
- IP 68 (permanent sealing)
- Protection against dust, water and moisture
- EMI function
- Nylon cord, stainless steel rope or metallic chain





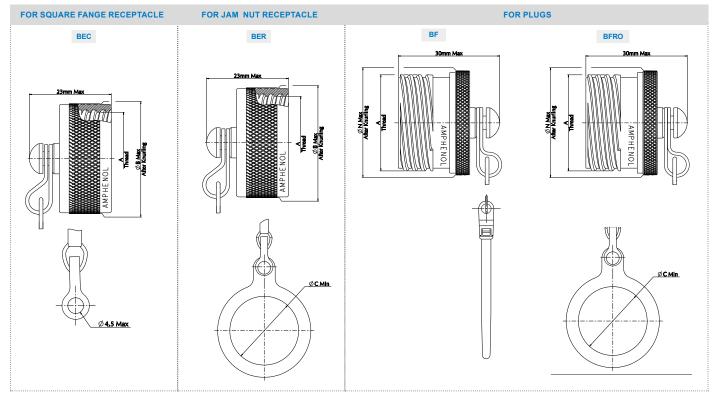






Overall dimensions

See part how to order page 24



Shell size	A thread .1P3L-TS Class 2A (External) Class 2B (Internal) (inches)	ØB Max (After Knurling)	ØC Min	ØN Max
13	.875	25.75	25.15	24.30
15	1.0000	28.90	29.92	27.40
17	1.1875	33.80	32.00	30.60
21	1.3750	38.60	38.25	36.40
23	1.5000	41.70	42.62	39.70
25	1.625	44.90	44.45	42.80

Nylon cord, Chain and Stainless Steel Rope length

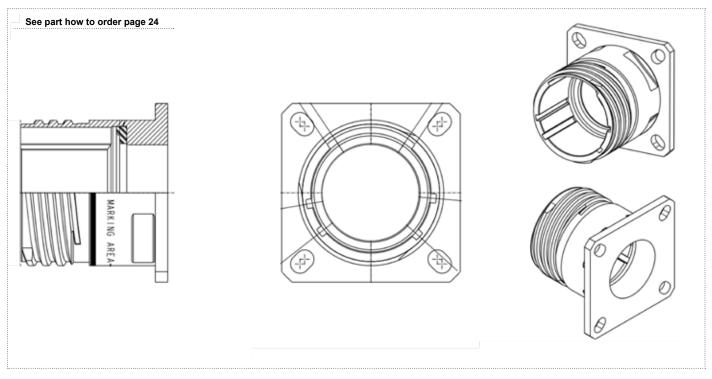
Cap type	Attachement length
BEC/BER for receptacle	127 (+13 / -7)
BF/BFRO for plug	160±5

All dimensions are given for information only and are in mm, except as otherwise specified *in mm: 1mm=0.03937 inch

POWERSAFE / VG96944 - DUMMY RECEPTACLES

- Dedicated to PowerSafe
- Universal coding: Compatible with all Keyway polarizations
- Can be used as a backshell tightening tool
- Same dimensions and Panel holes than a standard Square Flange Receptacle (see page 10).





CRIMPING TOOLS

MANUAL CRIMPING PLIERS M22520/1-01



HYDRAULIC PLIERS 809947



PNEUMATIC PLIERS M22520/23-01



All dimensions are given for information only and are in mm, except as otherwise specified | *in mm: 1mm=0.03937 inch

POWERSAFE / VG96944 - HOW TO ORDER - PROTECTIVE CAPS



	1.	2.	3.	4.	5.	6.
Cap type	Cap style	Wire type	Series	Material and platings	Cap size	Deviation

Cap type	Cap style	Wire type	Series	Material and platings	Cap size	Deviation
В	EC	N	TV	W	15	-

1. Cap sty	le	4. Material and platings				
EC	For Square flange receptacle		Shell material	Shell finish		
ER	For Jam nut receptacle	W		Olive drab cadmium		
F	For Plug	F	Aluminum	Nickel ✓		
	•	ZN		Black zinc nickel ✓		

2. Wire type								
-	Metal chain							
N	Nylon cord		,					
R	Jacketed stainless steel rope	5. Cap siz	e (same as			 		
RO	Jacketed stainless steel rope with washer end (for plugs)	13	15	17	21	23	25	

Marine Bronze 🗸

3. Series		6. Deviation	
TV	For Power Safe	F579	For Reduced flange Jam nut receptacle
	•	***************************************	

POWERSAFE / VG96944 - HOW TO ORDER - DUMMY RECEPTACLES



	1.	2.	3.	4.
Dummy receptacle	Style	Series	Material and platings	Shell size
SE	00	TVE	w	13

Dummy receptacle	Style	Series	Material and platings	Shell size
SE	00	TVE	W	13

1. Style	4. Shell size									
00	Square flange	13		15		17		21	23	25
2. Series										

3. Material and platings								
	Shell material	Shell finish						
W		Olive drab cadmium						
F	Aluminum	Nickel ✓						
ZN	Aluminum	Black zinc nickel ✓						
TZ		Tin Zinc ✓						
В	Marine bronze ✓	-						

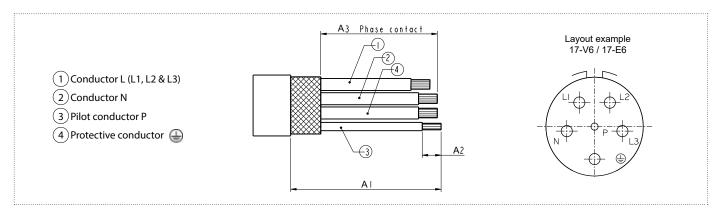
For **Power**Safe

POWERSAFE / VG96944 - CONTACTS & TOOLING

			Conta	cts			dia	over	Crir	nping tools		Ins	sertion too	ols	Removal tools					
	Contact	Size	Proprie	-	AWG	Section	1	ulator					:	•••••		······				
	type	Size	Part Nu	Socket	AWG	mm²	Min	Max	Tools	Positioner	Selector position		M Straight type	etallic Angle type	Plastic (Color)	M Straight type	etallic Angle type			
	Pilot	20	600665	600892	20 22 24	0,61 0,38 0,24	1,02	2,11			3 2 1	M81969/14-10 (red / orange)		M81969/8-05	M81969/14-10 (red / orange)		M81969/8-06			
13-V4	Phase Neutral		600666	600676		1,94 1,23			M22520/1-01	M22520/1-04		M81969/14-03 (blue / white)			M81969/14-03 (blue / white)	<u> </u>				
13-E4	Protective	16	600667	600677	18	0,96 0,61	1,65	2,77						5	1	809816	M81969/8-07	1	809846	M81969/8-08
	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77			6 5 4	M81969/14-03 (blue / white)	809816	M81969/8-07	M81969/14-03 (blue / white)	809846	M81969/8-08			
15-V4 15-E4	Phase Neutral		600661	600671	12	2,98			M22520/1-01	M22520/1-04		M81969/14-04 (yellow / white)			M81969/14-04 (yellow / white)					
15-24	Protective	12	600662	600672	14	1,94	2,46	3,61			7	1	/	M81969/8-09	1	/	M81969/8-10			
	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77			6 5 4	M81969/14-03 (blue / white)	809816	M81969/8-07	M81969/14-03 (blue / white)	809846	M81969/8-08			
17-V6	Phase Neutral		600661	600671	12	2,98			M22520/1-01	M22520/1-04		M81969/14-04 (yellow / white)	,		M81969/14-04 (yellow / white)					
17-E6	Protective	12	600662	600672	14	1,94	2,46	3,61				7	I	/	M81969/8-09	I	/	M81969/8-10		
	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77	M22520/1-01	M22520/1-04	6 5 4	M81969/14-03 (blue / white)	1	I	M81969/14-03 (blue / white)	1	1			
21-V4 21-E4	Phase Neutral	6	600663	600673	6	12.64	7.0	0.4	809947 + 80990 or		,	I	,	,	,	,	809696			
	Protective	O	600664	600674		13,61	7,3	8,1	M22520/23-01 + M22520/23-03	809697 (pin) 809690 (socket)	,	,	,	,	,	/	809090			
	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77	M22520/1-01	M22520/1-04	6 5 4	M81969/14-03 (blue / white)	1	I	M81969/14-03 blue / white)	1	1			
23-V4 23-E4	Phase Neutra Protective	4	612514	612516 612515	4	21.2			M22520/23-01	M22520/23-04	/	1	/	/	1	809943	I			
23-V4T	Pilot	16	600660	600894	16	1,23 0,96 0,61	1,65	2,77	M22520/1-01	M22520/1-0	6 5 4	M81969/14-03 (blue / white)	ı	1	M81969/14-03 blue / white	1	I			
23-E4T	Phase Neutral Protective	4			18 20	21.2			D31	809948	/	1	1	1	,	809943	1			
	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77	M22520/1-01	M22520/1-04	6 5 4	M81969/14-03 (blue / white)	1	1	M81969/14-03 blue / white)	1	1			
23-V6 23-E6	Phase Neutral		612764	612765		8.98			M22520/23-01 +						<u> </u>					
23-20	Protective	8	612762	612763	8	10	4,50	5,20	M22520/23-02	WA23-447L	/	/	/	/	809961		809845			
	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77	M22520/1-01	M22520/1-04	6 5 4	M81969/14-03 (blue / white)	1	1	M81969/14-03 blue / white)	1	1			
23-V6T 23-E6T	Phase Neutral	8	612644	612642		8.98	A EO	5 20	809872 (M300RT)	809873 (SP503)	,	ı	,	,	809961	,	809845			
	Protective	O	612643	612641		10	4,50	5,20	(M300BT)	(SP593)	/	/	/	/	90990 I	/	ou9645			
	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77	M22520/1-01	M22520/1-04	6 5 4	M81969/14-03 (blue / white)	1	1	M81969/14-03 (blue / white)	1	1			
25-V6	Phase Neutral	6	600663	600673	6	13,61	73	8,1	809947 + 80990 or		,	I	,	,	,	/	809696			
25-E6	Protective	J	600664	600674		10,01	,,0	0,1	M22520/23-01 + M22520/23-03	809697 (pin) 809690 (socket)	, '	,	,	,	,	,	555555			

All dimensions are given for information only and are in mm, except as otherwise specified | *in mm: 1mm=0.03937 inch

POWERSAFE / VG96944 - WIRE STRIP LENGTH



Size	Contact type	A 1	A2	A3 (for shielding braid)
	Protective contact 😡			
13	Phase contacts (N, L1, L2 & L3)	53 - 63	6 - 6.5	
	Pilot contact (P)			
	Protective contact 🚇			
15	Phase contacts (N, L1, L2 & L3)	53 - 63	6 - 6.5	
	Pilot contact (P)			
	Protective contact 📟			
17	Phase contacts (N, L1, L2 & L3)	53 - 63	6 - 6.5	42 _{мах}
	Pilot contact (P)			
	Protective contact 😡	55 - 65	14 - 15.5	
21	Phase contacts (N, L1, L2 & L3)	35 - 65	14 - 15.5	
	Pilot contact (P)	60 - 70	6 - 6.5	
	Protective contact 📟	55 - 65	14 - 15.5	
23	Phase contacts (N, L1, L2 & L3)	55 - 65	14 - 15.5	
	Pilot contact (P)	60 - 70	6 - 6.5	
	Protective contact 🗐	55 - 65	14 - 15.5	
25	Phase contacts (N, L1, L2 & L3)	oo - oo	14 - 13.3	
	Pilot contact (P)	60 - 70	6 - 6.5	

All dimensions are given for information only and are in mm, except as otherwise specified | *in mm: 1mm=0.03937 inch

POWERSAFE VG96944 - QUALIFIED AND/OR SUGGESTED CABLES

Size 13 - Insert 13-V4	PN	Raw material		
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified		
WIRE AWG14 white	M81044/12-14-9	Tinned copper, jacket PVDF		
WIRE AWG14 blue	M81044/12-14-6	Tinned copper, jacket PVDF		
WIRE AWG14 green yellow	M81044/12-14-45	Tinned copper, jacket PVDF		
Fillers	-	PTFE		
Braid	TB13-T-63	Tinned copper		
Heatshrink	DR25 3/8-0M (VG95343 Part 5 Type D)	Elastomer		

POWERSAFE VG96944 - QUALIFIED AND/OR SUGGESTED CABLES

Size 15 - Insert 15-V4	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG12 white	VG95218T020A017	Tinned copper, jacket PVF modified
WIRE AWG12 blue	M81044/12-12-6	M81044/12-12-6
WIRE AWG12 green yellow	M81044/12-12-45	M81044/12-12-45
Fillers	-	PTFE
Braid	TB13-T-695	Tinned copper
Heatshrink	DR25 1/2-0M (VG95343 Part 5 Type D)	Elastomer
Size 17 - Insert 17-V6	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG12 white	VG95218T020A017	Tinned copper, jacket PVF modified
WIRE AWG12 blue	M81044/12-12-6	M81044/12-12-6
WIRE AWG12 green yellow	M81044/12-12-45	M81044/12-12-45
Fillers	-	PTFE
Braid	TB13-T-695	Tinned copper
Heatshrink	DR25 1/2-0M (VG95343 Part 5 Type D)	Elastomer
Size 21 - Insert 21-V4	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG6 white	M22759/16 6-9	Tinned copper, jacket PVDF
WIRE AWG6 blue	M22759/16 6-6	Tinned copper, jacket PVDF
WIRE AWG6 green yellow	M22759/16 6-4/5	Tinned copper, jacket PVDF
Fillers	-	PTFE
Braid	TB13-T-200	TINNED copper
Heatshrink	DR25 1-0M (VG95343 Part 5 Type D)	Elastomer
Size 23 - Insert 23-V4	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG4 white	M22759/16 4-9	Tinned copper, jacket ETFE
WIRE AWG4 blue	M22759/16 4-6	Tinned copper, jacket ETFE
WIRE AWG4 green yellow	M22759/16 4-4/5	Tinned copper, jacket PVDF
Fillers	-	PTFE
Braid	TB13-T-200	Tinned copper
Heatshrink	DR25 1-0M (VG95343 Part 5 Type D)	Elastomer
Size 23 - Insert 23-V6	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG8 white	VG95218T020A011	Tinned copper, jacket PVF modified
WIRE AWG8 blue	M22759/16 8-6	Tinned copper, jacket PVDF
WIRE AWG8 green yellow	M22759/16 8-4/5	Tinned copper, jacket PVDF
Fillers	-	PTFE
Braid	TB13-T-200	Tinned copper
Heatshrink	DR25 1-0M (VG95343 Part 5 Type D)	Elastomer
Size 25 - Insert 25-V6	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG6 white	M22759/16 6-9	Tinned copper, jacket PVDF
WIRE AWG6 blue	M22759/16 6-6	Tinned copper, jacket PVDF
WIRE AWG6 green yellow	M22759/16 6-4/5	Tinned copper, jacket PVDF
Fillers	-	PTFE
	TB13-T-200	Tinned copper
Braid	1010-1-200	

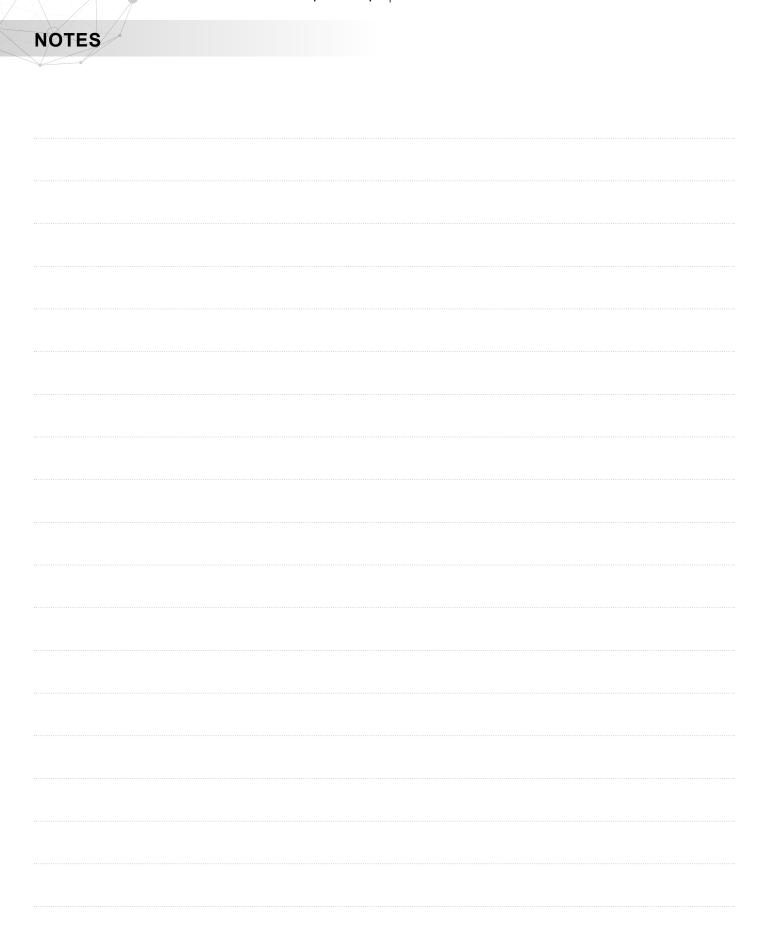


POWERSAFE - SUGGESTED QUALIFIED CABLES ABLE TO SUSTAIN 260°C

Size 13 - Insert 13-E4	PN	Raw material
WIRE AWG20	EN2267-010A006S	Nickel Plated Copper, jacket PTFE
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
Fillers	I	PTFE
Braid	4D045558	Nickel copper
Heatshrink	RW200E-1/2-0 or HLR33001270	Fluroelastomeric or Viton
Size 15 - Insert 15-E4	PN	Raw material
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
WIRE AWG12	EN2267-010A030S	Nickel Plated Copper, jacket PTFE
Fillers	1	PTFE
Braid	4D047547	Nickel copper
Heatshrink	RW200E-3/4-0 or HLR33001900	Fluroelastomeric or Viton
Size 17 - Insert 17-E6	PN	Raw material
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
WIRE AWG12	EN2267-010A030S	Nickel Plated Copper, jacket PTFE
Fillers	1	PTFE
Braid	, 4D047547	Nickel copper
Heatshrink	RW200E-3/4-0 or HLR33001900	Fluroelastomeric or Viton
	:	
Size 21 - Insert 21-E4	PN	Raw material
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
WIRE AWG6	EN2267-010A140S	Nickel Plated Copper, jacket PTFE
Fillers	1	PTFE
Braid	4D045591	Nickel copper
Heatshrink	RW200E-1 1/2-0 or HLR33003810	Fluroelastomeric or Viton
ze 23 - Insert 23-E4 / 23-E4T	PN	Raw material
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
WIRE AWG4	EN2267-010A220S	Nickel Plated Copper, jacket PTFE
Fillers	I	PTFE
Braid	4D045591	Nickel copper
Heatshrink	RW200E-1 1/2-0 or HLR33003810	Fluroelastomeric or Viton
ze 23 - Insert 23-E6 / 23-E6T	PN	Raw material
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
WIRE AWG8	EN 2267-010A090S	Nickel Plated Copper, jacket PTFE
Fillers	I	PTFE
Braid	4D045591	Nickel copper
Heatshrink	RW200E-1 1/2-0 or HLR33003810	Fluroelastomeric or Viton
Size 25 - Insert 25-E6	PN	Raw material
0120 20 - 1113011 20-20		Nickel Plated Copper, jacket PTFE
WIRE AWG16	EN2267-010A012S	Theker Flated Copper, jacker 11 E
	EN2267-010A012S EN2267-010A140S	Nickel Plated Copper, jacket PTFE
WIRE AWG16	· · · · · · · · · · · · · · · · · · ·	

Note that High performance Nickel plated or Silver plated wires can also be used for harsh environment applications, to withstand higher temperatures.





NOTES

ABOUT AMPHENOL

Founded in 1932, **Amphenol** is one of the largest manufacturers of interconnect products in the world. The company designs, manufactures, and markets electrical, electronic, and fiber optic connectors, interconnect systems, and coaxial and specialty cables.

Amphenol has a diversified presence as a leader in high growth areas of the interconnect industry and provides solutions for customers in the automotive, broadband, industrial, information technology and data communications, military and aerospace, mobile devices, and mobile networks markets.

More info on www.amphenol.com

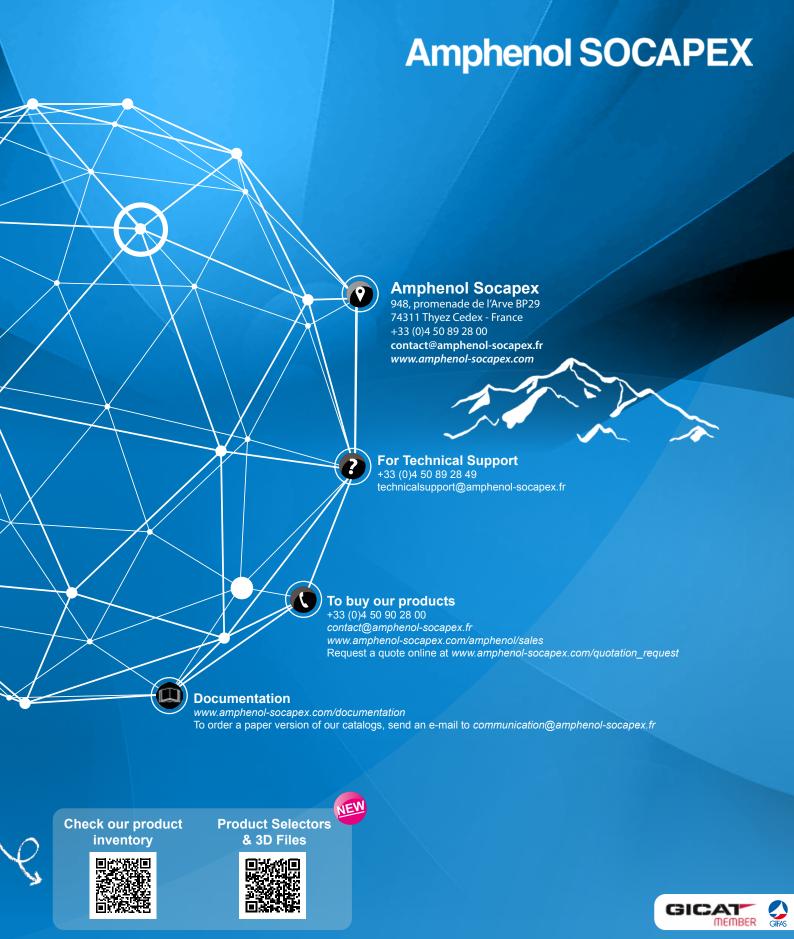


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