Amphenol SOCAPEX

PowerSafe Derived from MIL-DTL-38999 Series III & VG96944 Qualified

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www.amphenol-socapex.com



Proven excellence in interconnect solutions

- Since 1947, Amphenol Socapex has prescribed, designed and manufactured reliable and innovative interconnection solutions for harsh environments, specializing in standard and customized electrical and fiber optic connectors, contacts, accessories and cabling solutions.

- Located in the Mont Blanc region of France and Pune in India, Amphenol Socapex serve customers in over 100 countries around the world.

- Amphenol Socapex is part of the leading supplier of interconnect systems Amphenol.





175 M€ Net Sales 2024 75% Export - 25% France



Pune. India



Integrated Production in France & India

- 24 000 m² manufacturing capacity on 2 sites
- Design and manufacturing centers in France and India
- State-of-the-art manufacturing technology

Our markets





Space









TECHNOLOGIES & INNOVATION

Engineering Laboratory





Product testing and qualification expertise in many fields: - Environmental, mechanical, electrical, chemical, climatic skills - RF and fiber optics expertise



Strong expertise in high-speed signals - 3D EM simulation software & EM models

- Time Domain and frequency domain



Materials Expertise

Focus on materials expertise and manufacturing techniques to produce faster, smaller and stronger products - Advanced technology research

 Advanced technology research and development: polymers, metals, platings, resins ...

- Cutting edge characterizations of interconnects: Radio Frequency, partial discharges ...

- 3D CAD mechanical software, simulation & analysis

Eco-responsibility



Sustainable environment approach, with pro-active management of regulations (REACH / RoHS / Conflict minerals...)

- New materials development, plating, and suitable processes

- Recycling and rational resources consumption



Our workshops located in France & India provide consistent quality adapted to your volume requirements.

Automation & Tooling : Tools for our different activities : molding, machining, assembly

- Molding : Solid expertise in thermoplastic elastomer and thermoset molding
- Machining : Manufacturing of cylindrical shells and rectangular shells

Screw Machining : Manufacturing of electrical contacts

Plating : Plating with cadmium, nickel, electroless nickel, silver, black zinc nickel, gold

Assembly: Connector and harness assembly (electrical & optical)

Our certifications

Product certifications : MIL-DTL38999, EN3645, EN3155, VG (VG95328, VG95319, VG96944, VG95218, VG96949)





Certified Management System



Certified Management System



Our memberships

Member of CMG (Connecting Manufacturing Group) Consortium



Certified Management Syster

CUSTOMER EXPERIENCE

Service

► We have a strong reputation for helping customers solve their toughest challenges. This approach of serving your needs is ingrained in our company – from our sales team to our product development engineers.

A partner you can trust



Buy our solutions

You can access our solutions through our global network of sales offices or through our distributors.

Field Sales Team :

- 4 10 in France
- 🏰 15 in Europe
- 100+ in North America and rest of the world.
 Environment Management Management Management
- 5 Business Development Managers supporting local sales force Europe, North America and the rest of the world
- Technical Advisement & Multilingual Customer Service : 20 people



Worldwide Distribution Network :

Our range of circular connectors, contacts, fiber optic connectors, PCB connectors and accessories are available thru our extensive distribution network.

It includes qualified distributors (QPL approved) for assembling MIL-DTL-38999 & derivatives and PT/451 (VG95328) connectors.

Check our product inventory



Product Selectors & 3D Files



OUR HISTORY

1947





Manufacturing unit in Cluses (74), France - Thomson-CSF becomes primary shareholder



Early 1960's

all T

- 1st board level connectors: HE8 - 1st "licence Bendix" manufactured connectors - SL Series



1973

New factory in Thyez (74) France with 250 people, 13 000m²

1975



Production of 38999 connectors

1986

France

- 1st radio connector



Socapex creation in Suresnes,

1995-96

Thyez

Amphenol becomes primary shareholder

- Expanded Beam connector CTOS launch - Headquarters transferred to

launch,

"Award

2004

RJ Field

Electronica"



2005

New factory in Pune, India



2010's

LuxBeam™ and HDAS launch





New workshops : - Cable Assembly & Contact Manufacturing workshop



Increased manufacturing capacity with 2nd building in Pune, India





Harness in the box solution launch

Today & tomorrow





New technologies : Investment in automation & technical expertise

Amphenol SOCAPEX joins the "Convention des Entreprises pour le Climat ". - Our goal: to accelerate our transition to a more sustainable operation.

POWERSAFE / VG96944 - GENERAL CHARACTERISTICS

Power connector qualified VG96944 and designed for user safety

Description

PowerSafe connectors are derived from MIL-DTL-38999 Series III connectors and dedicated to high power supply in harsh environments. These connectors provide the user with, the highest user safety, shielding effectiveness & environmental performances. PowerSafe connectors follow the European standard for power equipment DIN EN 61984 (former VDE 0627).





Applications

Power connectors deployed on the field (drums) Electrical power generator Power Supply requiring User safety Power Distribution Units requiring User safety Power supply close to electronic devices Heavy duty Power supply for any use Uninteruptible Power Supply requiring User safety VG qualified achitecture Line Replaceable Unit (LRU)





LRU application Example on a Shelter







C5ISR



Military Aerospace



Ground Vehicle









Navy

Industrial

Due to technical modifications, all information provided is subject to change without prior notice Designed by Amphenol Socapex

POWERSAFE / VG96944 - GENERAL CHARACTERISTICS

Power connector qualified VG96944* and designed for user safety

Main features

TWO INSERTS TYPES WITH DIFFERENT **CHARACTERISTICS**

• "E" inserts - up to 200°C & CTI (Comparative Tracking Index) ≤100V

Available in Amphenol Proprietary designations only

"V" inserts – VG96944 compliant – up to 150°C

& CTI ≤400V (Material Group II)

Available in VG designations & Amphenol Proprietary ones

FIRST MATE/LAST BREAK: one earth contact directly linked to the shell, stays in place even in case of burning. LAST MATE/FIRST BREAK: one pilot contact with a breaking capacity (brings the information to a relay to turn on/off the power).

These features protect the user even if the connectors are mated or unmated. Amphenol recommends to connect / disconnect connector when unloaded.

IP2X WHEN UNMATED (SOCKET), IP68 WHEN MATED

HIGH ROBUSTNESS AND EXCELLENT **ENVIRONMENTAL PERFORMANCES.**

SEVERAL MATERIALS & PLATING

- Aluminum (Olive drab Cadmium, Nickel, Black Zinc Nickel, Tin Zinc platings)

- Marine Bronze
- Stainless steel (Passivated, Nickel plated)

EMI/RFI PROTECTION : Shell to shell bottoming and grounding fingers on the plug shell

ACCESSORIES:

- Caps: compatible with MIL-DTL-38999 Series III caps. - Backshells: compatible with AS85049 backshells for MIL-DTL-38999 Series III connectors, VG95319-1011G, as well as TV35 & TVNSA backshells.

Same panel drilling as standard MIL-DTL-38999 Series III receptacles.

Added benefits

- PowerSafe is compliant with IP2X Electrical Safety standard (socket side), which guarantees touch-proof protection of live parts.

- Qualified according the most stringent standard VG96944* (applicable to Aluminum with Olive Drab Cadmium or Tin Zinc finish and Marine Bronze versions only).

- Safety use design following DIN EN-61984 (former VDE 0627).

(10) Pilot socket contact

(13) Pilot pin contact

(15) Interfacial seal

(16) Socket insert

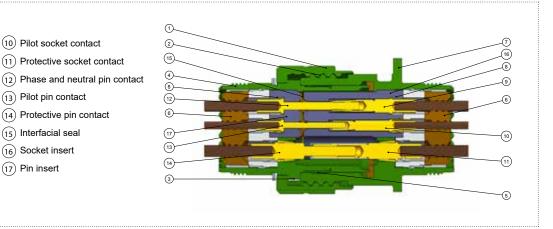
(17) Pin insert

(14) Protective pin contact

(11) Protective socket contact

Concept

- (1) Coupling nut
- (2) Quick coupling thread
- (3) Anti-decoupling device
- (4) Plug shell
- 5 Grounding spring
- (6) Grommet
- 7 Receptacle shell
- (8) Contact retention clips
- (9) Phase and neutral socket contact



* Contacts arrangement 13-V4 / 17-V6 / 25-V6 are VG96944 Qualified

POWERSAFE / VG96944 - LAYOUTS & ELECTRICAL CHARACTERISTICS EQUIPPED WITH POWER CONTACTS

Amphenol **Power**Safe range offers 7 contact arrangements to fit all your power needs, with single-phase & three-phase layouts, and a choice of 2 insert materials for each layout depending on the need :

 \rightarrow E inserts : using the same material than Amphenol Socapex 38999 series connectors and able to whistand a temperature up to 200°C, its CTI is \leq 100V. Dielectric Withstanding Voltage (DWV) limit have been tested on E inserts in accordance with test procedure **EIA-364-20F** with maximum voltage applied of 4500 VRMS.

 \rightarrow V inserts : developped according to VG96944 standard with a material less impacted by the disconnection under load (avoid arching when disconnecting under load). Able to withstand a maximum temperature of 150°C & have a CTI ≤400V (Material Group II according to DIN EN60664-1 (VDE 0110-1):2008-01,4.8.1.3). V inserts have been tested according to VG96944 and DWV limit have been set up to 2500 VRMS.

Single-Phase Layouts

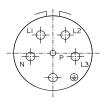
۵ 🕲				
E insert	13-E4	15-E4	21-E4	23-E4
V insert	13-V4	15-V4	21-V4	23-V4
Pilot contact (P)	1 Size 20	1 Size 16	1 Size 16	1 Size 16
Phase & neutral (N & L)	2 Size 16	2 Size 12	2 Size 6	2 Size 4
Protective contact	1 Size 16	1 Size 12	1 Size 6	1 Size 4

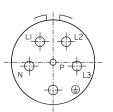
		ontact - P	Phase, Neutral and Prot			
Contact Arrangements	Contact rating Operating Voltage (A) (VRMS)		Contact rating (A)	Operating Voltage (VRMS)	DWV (Vrms) *	
13-E4	0,5	60	16	1000	3300	
15-E4	0,5	60	25	1000	3300	
21-E4	0,5	60	63	1000	3300	
23-E4	0,5	60	84	1000	3300	
13-V4	0,5	60	16	250	1500	
15-V4	0,5	60	25	250	1500	
21-V4	0,5	60	63	500	2500	
23-V4	0,5	60	84	500	2500	

Three-Phase Layouts









~! ~

E insert	17-E6	23-E6	25-E6
V insert	17-V6	23-V6	25-V6
Pilot contact (P)	1 Size 16	1 Size 16	1 Size 16
Phase & neutral (N & L)	4 Size 12	4 Size 8	4 Size 6
Protective contact	1 Size 12	1 Size 8	1 Size 6

Contact Arrangements	Pilot c	ontact - P	Phase, Neutral and Prote	DWV	
	Contact rating (A)	Operating Voltage (Vкмs)	Contact rating (A)	Operating Voltage (VRMS)	(VRMS) *
17-E6	0,5	60	25	1000	3300
23-E6	0,5	60	47	1000	3300
25-E6	0,5	60	63	500	2500
17-V6	0,5	60	25	500	2500
23-V6	0,5	60	47	500	2500
25-V6	0,5	60	63	500	2500

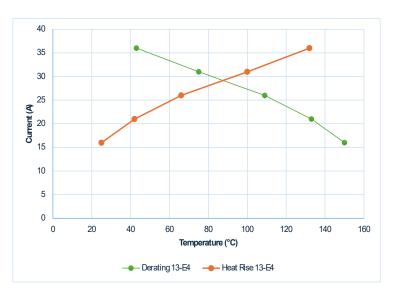
* : Test voltage in mated condition for Phase, Protective and Neutral pin & socket contacts, and Pilot pin contacts. Test voltage in unmated condition for Pilot socket contact only.

2+0

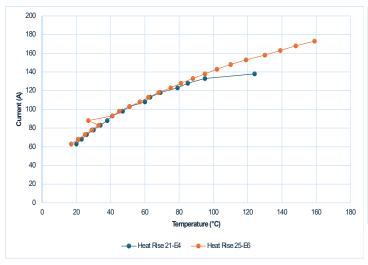
HEAT RISE & DERATING CURVES GENERATED ACCORDING TO EIA-364-70D, METHOD 2

This procedure establishes the test procedures for determining temperature rise versus current. Heat Rise explains how the current passing through generates heat at the contact point, causing the temperature to rise while derating tests explains how the maximum current rating of the contacts decreases as the ambient temperature increases. Overall, this gives a good overview of the connector performance. The mated samples are placed in an enclosure to reduce air disturbance. The connectors are powered with a serial circuit between several contacts, according to the arrangement. The current is applied by step of 5 A, starting from the current prescribed for the contact resistance measurements. During the current application, the heating of the sample is measured with thermocouples connected to an acquisition unit.

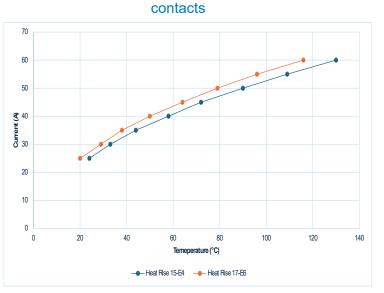
Heat Rise & Derating mated pair Single Phase 13-E4 equipped with Size 16 Power contacts



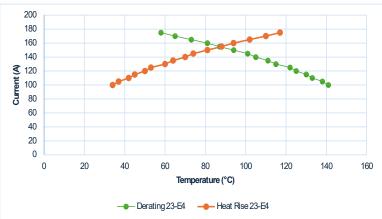
Derating mated pairs Single Phase 21-E4 & Three phase 25-E6 equipped with Size 6 Power contacts



Heat Rise mated pairs Single Phase 15-E4 & Three phase 17-E6 equipped with Size 12 Power



Heat Rise & Derating mated pair Single Phase 23-E4 equipped with Size 4 Power contacts



POWERSAFE / VG96944 - LAYOUTS & ELECTRICAL CHARACTERISTICS

Layouts able to accomodate Temper Grip contacts & High current Pin*

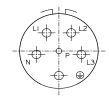


Single-Phase Layout



E insert	23-E4T
V insert	23-V4T
Pilot contact (P)	1 Size 16
Phase & neutral (N & L)	2 Size 4
Protective contact 🕀	1 Size 4

Three-Phase Layout

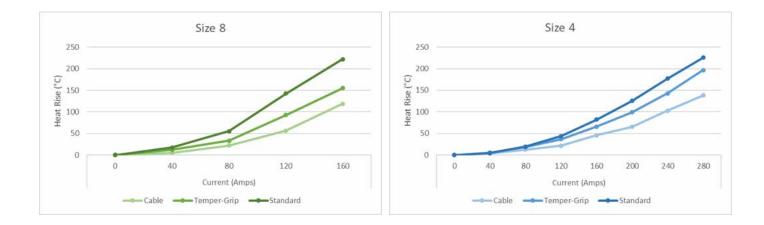


E insert	23-E6T
V insert	23-V6T
Pilot contact (P)	1 Size 16
Phase & neutral (N & L)	4 Size 8
Protective contact 🕀	1 Size 8

*Amphenol Socapex Temper-Grip socket contact and high-current pin Size 12 are under development

	Pilot contact - P		Phase, Neutral and	DWV	
Contact Arrangements	Contact rating (A)	Operating Voltage (VRMs)	Contact rating (A)	Operating Voltage (VRMS)	(VRMS)
23-E4T	0,5	60	120	1000	3300
23-E6T	0,5	60	70	1000	3300
23-V4T	0,5	60	120	500	2500
23-V6T	0,5	60	70	500	2500

Amphenol Socapex Temper-Grip socket contacts have a high-current technology designed for use in high-temperature applications and is available with most Amphenol connectors. Temper-Grip contacts can increase ampacity by up to 40 %, allowing the increase the value of your system or potentially downsize your cable size and the space you occupy on your panel.



POWERSAFE / VG96944 - CHARACTERISTICS

Environmental characteristics

	Connectors with Proprietary inserts E	Connectors with VG96944 compliant inserts V
Temperature	-65 to +175°C (Olive drab cadmium, Black zinc nickel plating) -65 to + 200°C (Nickel plating, Marine Bronze, Stainless steel)	-65 to +150°C (all materials and platings)
Salt spray exposure	48h for Nickel plated Aluminum 500h for Olive drab cadmium, Black zinc nickel, Tin Zinc Marine Bronze and Stainless steel	Test level 2 : 5% NaCl. 2h salt spray exposure and 22h storage in humid air repeated during 5 cycles
Sealing	IP2X: Finger test for socket contacts and socket inserts IP68:Pressure water tight (48h, under 2m water)	IP2X: Finger test for socket contacts and socket inserts IP68:Pressure water tight (48h, under 2m water)

Mechanical characteristics

	Connectors with Proprietary inserts E	Connectors with VG96944 compliant inserts V
Durability	500 mating cycles	500 mating cycles
Shocks	-	Half-sine, 500 m/s², 11 ms
Sine vibrations	60g from -55 +175°C (ODC, ZnNi, SnZn) / + 200°C (Ni, Bronze, Stainless Steel)	-
Random vibra- tions	Per EIA-364-28	Per VG95319-2 (Spectrum 5 Hz to 500 Hz)
Insert material	Thermoplastic insert Silicone rubber grommet and interfacial seal	High CTI Thermoplastic insert Silicone rubber grommet and interfacial seal
Insulator material CTI	≤100V	≤400V
Contacts	Crimp, removable contacts Gold plating for pilot contact and silver plating for protective, phase and neutral contacts	Crimp, removable contacts Gold plating for pilot contact and silver plating for protective, phase and neutral contacts
Protective contact Resistance	≤100 mΩ	≤100 mΩ

Phase & Neutral contact retention force

Contact Size	20	16	12	8	6	4
Maximum load (N)	67	111	111	111	111	150

POWERSAFE / VG96944 - HOW TO ORDER - PROPRIETARY DESIGNATIONS

		1.	2.	3.	4.	5.	6.	7.
s	eries Shel	l type Cri	mp contacts	Class	Layout	Contact gender	Keying	Deviation
	TV P	00	R	W	13-E4	Р		-
1. Shel	ll type					4. Contact arrangeme	ent	
	Shell type	Temperature	Associated materials and platings for E inserts	Associated materials and platings for V inserts		Please refer to Page 8 of Please note that you can order requirement.	r 10 r E or V inserts depend	• •
06	Straight plug	+175°C*	W, ZN, ZR, TZ	W, ZN, ZR, TZ, F, K, S, B		E inserts have a CTI ≤100V al V inserts have a CTI ≤400V (M temperature up to 150°C.		
S06		+200° C	F, K, S, B	-				
P00	Square flange	+175°C*	W, ZN, ZR, TZ	W, ZN, ZR, TZ, F, K, S, B				
PS00	receptacle	+200° C	F, K, S, B	-				
07	Jam nut receptacle	+175°C*	W, ZN, ZR, TZ	W, ZN, ZR, TZ, F, K, S, B				

2. Crimp contacts

S07

For Class W, F, K and B platings
For Class 7N and T7 plating

+200° C

F, K, S, B

-

Blank	ł.	For	Class	ΖN	and	ΤZ	plating	

5. Cont	act gender
Р	Pin (500 mating cycles)
S	Socket (500 mating cycles)
	:

3. Cla	ass: Material & Finis	h
	Shell material	Shell finish
W		Olive drab cadmium
F	Aluminum	Nickel 🗸
ZN		Black zinc nickel 🗸
ZR		Black zinc nickel without Cr6+ in the passivation \checkmark
TZ		Tin Zinc 🗸
В	Marine bronze 🧹	-
K		Passivated 🗸
S	Stainless steel	Nickel 🗸

6. Keying				
(Blank) (for normal)	Α	В	С	D

7. Deviation							
Deviation	Description	Shell type compatibility					
F312	Reduced flange receptacle	07/S07					
For other devia	tions availability. please consult u	S					

For more environmental data on material and platings, please consult our MIL-DTL-38999 catalogue

POWERSAFE / VG96944 - HOW TO ORDER - VG96944 DESIGNATIONS

Series		1. 2.		3.			4.		5.		
		Shell type	Contact arrangement	nent Contact gender			Keying			Material and platings	
	VG96944-04	Α	13-V4	Ρ			N			Α	
I. She	ell type			3. Co	ntact ge	nder					
Α	December	Square flange receptacl	е	P	Pin (500 matir	ng cycles)				
В	Receptacle	Jam nut receptacle	••••••	S	Sock	ket (500 m	nating cycles	5)			
2. Coi	ntact arrangeme			N (for nor 5. Ma	^{mal)} terial an	A d plating	B gs		С		D
13-V	4 Size 13 – 4 co	ontacts / N, L, Pr Size 16			Shell m	aterial	Shel	l finish			
17-V	6 Size 17 – 6 co	ontacts / N, L, Pr Size 12		Α			Olive	drab ca	dmium		
25-V	6 Size 25 – 6 co	ontacts / N, L, Pr Size 6			Aluminu	Aluminum					
	Please note that VG inserts have a CTI ≤400V (Material Group II) and can withstand a temperature up to 150°C.		J		Tin 7	Tin Zinc 🗸					
		ave a CTI ≤400V (Material Group		J			11112				

: RoHS compliant

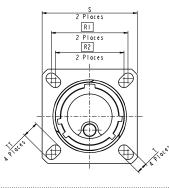
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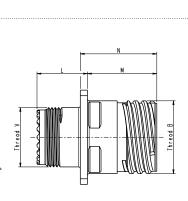
Amphenol SOCAPEX

POWERSAFE / VG96944 - OVERALL DIMENSIONS - RECEPTACLES

Square flange receptacle

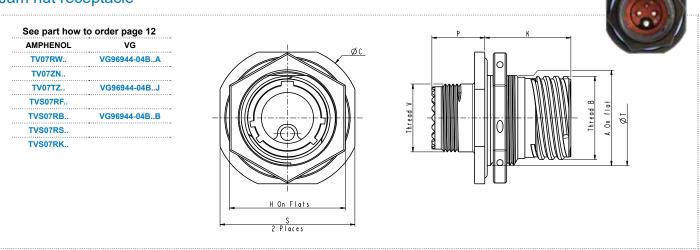
AMPHENOL	VG
TVP00RW	VG96944-04AA
TVP00ZN	
TVP00TZ	VG96944-04AJ
TVPS00RF	
TVPS00RB	VG96944-04AB
TVPS00RS	
TVPS00RK	•





Shell size	в thread Class 2A (inches)	L Max (mm)	M Max (mm)	N +0.13 0 (mm)	R1 (mm)	R2 (mm)	S ±0.3 (mm)	T ±0.2 (mm)	TT ±0.2 (mm)	V thread (metric)
13	.875	15.5	20.9	22.99	23.01	20.62	28.6	3.25	4.93	M18x1-6g
15	1.0000	15.5	23.3	25.49	24.61	23.01	31.0	3.25	4.39	M22x1-6g
17	1.1875	15.6	23.4	25.49	26.97	24.61	33.3	3.25	4.93	M25x1-6g
21	1.3750	17.5	24.6	27.49	31.75	29.36	39.7	3.25	4.93	M31x1-6g
23	1.5000	20.7	24.6	27.49	34.93	31.75	42.9	3.91	4.93	M34x1-6g
25	1.625	20.7	24.6	27.49	38.10	34.93	46.0	3.91	6.15	M37x1-6g

Jam nut receptacle

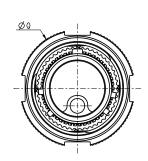


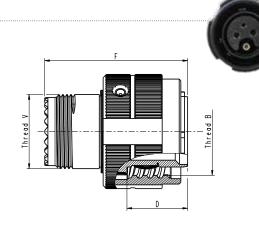
Shell size	B thread Class 2A (inches)	A +0.1 -0.15 (mm)	C Max (mm)	K Max (mm)	P Max (mm)	H Hex 0 -0.1 (mm)	S +/-0.4 (mm)	T (mm)	V thread (metric)	Hex nut max torque N.m MIN/MAX
13	.875	23.82	38.4	22.5	13.7	30	34.9	25.20 - 25.50	M18x1-6g	6.2/6.8
15	1.0000	26.97	41.6	25.0	14.1	34	38.1	28.30 - 28.60	M22x1-6g	7.9/8.5
17	1.1875	30.15	44.8	25.0	14.1	36	41.3	31.80 - 31.95	M25x1-6g	9/9.6
21	1.3750	36.50	25.7	27.0	18.5	46	49.2	37.97 - 37.80	M31x1-6g	11.3/12.4
23	1.5000	39.67	55.9	27.0	18.5	46	52.4	41.00 - 41.30	M34x1-6g	12.4/13.6
25	1.625	42.85	59.0	27.0	18.5	50	55.6	44.20 - 44.5	M37x1-6g	13.6/14.7

POWERSAFE / VG96944 - OVERALL DIMENSIONS - PLUG

Straight plug

AMPHENOL	MILITARY
TV06RW	VG96944-04CA
TV06ZN	
TV06TZ	VG96944-04CJ
TVS06RF	
	VG96944-04CB
TVS06RS	•
TVS06RK	





Shell size	B thread Class 2B (inches)	Q Max (mm)	F Max (mm)	D (mm)	V thread (metric)
13	.875	29.4	35.5	15.01	M18x1-6g
15	1.0000	32.5	38.0	17.51	M22x1-6g
17	1.1875	35.7	38.0	17.51	M25x1-6g
21	1.3750	38.5	44.4	19.51	M31x1-6g
23	1.5000	44.9	46.0	19.51	M34x1-6g
25	1.625	48.0	46.0	19.51	M37x1-6g

POWERSAFE / VG96944 - JAM NUT REDUCED FLANGE RECEPTACLE

Reduced flange receptacles are derived from 38999 series III Jam nut receptacles and dedicated for applications where size & weight are critical, offering un smaller footprint and higher contact density

Main features

- For Jam nut receptacle (TV07/TVS07).
- Higher density on panel: 41% average footprint surface less.
- Lighter: 20% average lighter than standard 38999
- Mates with standard **Power**Safe plug and caps.
- Matches the **Power**Safe performances.
- Improved design of the o'ring groove allowing the o'ring to stay in place.



*Please consult us if you need a safety catle nut with lock (wiring possibility)

RECEPTACLE FRONT FACE

Jam nut Receptacle TV*07***







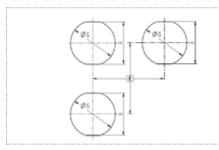
Footprint savings

Average 41% footprint reduction:

Jam nut Receptacle	Reduced flange Receptacle F312	Size	Standard PowerSafe ØA _{Max} (mm)	PowerSafe Reduced flange (F312) ØB _{MAX} (mm)	Ø Reduction
	1	13	38.4	28.1	46%
		15	41.6	32.1	40%
		17	44.8	36.1	35%
		21	52.7	41.1	39%
		23	55.9	44.1	38%
<u> </u>	1	25	59	48.1	34%

All others dimensions remain the same in jam nut or reduced flange receptacles (lengths, threads, etc.). See page 13 for all other receptacle dimensions

Panel hole dimensions



Size	E recommended	ØG +0.1 0	H +0.1 0
13	31.4	23	22.3
15	34.5	27	25.5
17	37.7	31	30.3
21	43.7	36	35.1
23	46.9	39	38.3
25	51.0	43	41.5

Tooling

Specific tightening tool for castle nut	Size	Tool reference
8,5 for and fitting S" (duare fulls	13	809683
	15	809684
	17	809685
	21	809687
n	23	809688
on Kets	25	809689

All dimensions are given for information only and are in mm, except as otherwise specified ***in mm: 1mm=0.03937 inch**

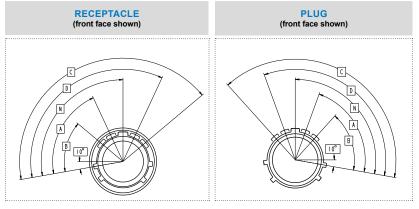
Due to technical modifications, all information provided is subject to change without prior notice Designed by Amphenol Socapex

POWERSAFE / VG96944 - KEYWAY & PANEL HOLE DIMENSIONS

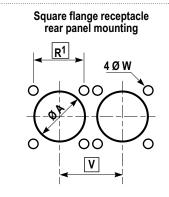
Keyway polarization

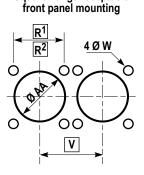
A plug with a given rotation letter will mate with a receptacle with the same rotation letter. The angles for a given connector are the same whether it contains pins or sockets. Minor keys stay fixed, master key rotates. Keyway identification letter is (Blank) for Normal, A, B, C or D.

Cine		Positio	n of the ma	ajor key	
Size		Α	В	С	D
13	100	80	68	132	120
15	100	79	66	134	121
17	100	82	70	130	118
21	100	82	70	130	118
23	100	85	74	126	115
25	100	85	74	126	115



Panel hole dimensions

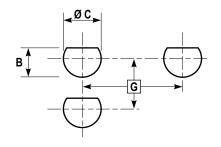




Square flange receptacle

* Maximum panel thickness for back panel mounting: 5.8mm for size 13 to 17, 5mm for size 21 to 25.

Jam nut receptacle rear panel mounting



Shell size	R¹ (mm)	R² (mm)	V Mini (mm)	ØA Min (mm)	ØAA Min (mm)	ØW <u>+</u> 0.13 (mm)	G Mini (mm)	ØC +0.25 0 (mm)	B 0 -0.25 (mm)
13	23.01	20.62	30.20	23.42	19.05	3.25	36.00	25.65	24.26
15	24.61	23.01	33.30	26.59	23.01	3.25	39.60	28.83	27.56
17	26.97	24.61	36.50	30.96	25.81	3.25	43.30	32.01	30.73
21	31.75	29.36	42.50	36.12	32.16	3.25	50.60	38.35	37.08
23	34.93	31.75	45.70	39.29	34.93	3.81	54.20	41.53	40.26
25	38.10	34.93	48.80	42.47	37.69	3.81	59.70	44.70	43.43

POWERSAFE / VG96944 - BACKSHELLS

TV NSA Backhells

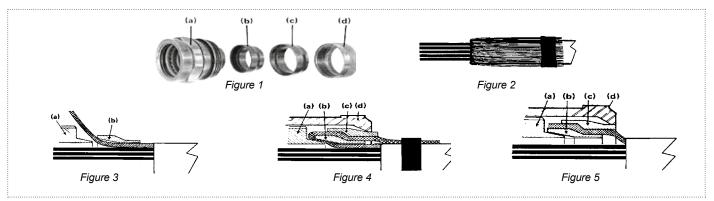
These backshells ensure the shielding by clamping the braid with a screwing system. The free inner ring avoids twisting of the braid during screwing (double conus style).



See part how to order page 19 Shell A Thread øс ØD ØΕ ØG в Metric size max max max max max Cable diamete M18 x 1.0-6H 12.7 28.1 21.2 22.6 13 26 15 M22 x 1.0-6H 29 14.8 31.1 25.1 25.8 The ğ 17 M25 x 1.0-6H 32 17.9 34.1 28.1 29.0 21 M31 x 1.0-6H 39 23.1 41.1 34.1 35.2 44.1 23 M34 x 1.0-6H 36.9 42 26.2 38.4 35,6 Ma M37 x 1.0-6H 25 45 28.8 49.1 39.9 41.5

Use Straight Shrink Boots 202K121-12 (size 13), 202K132-12 (size 15 and 17), 202K153-12 (size 21, 23 and 25) and S1255 Adhesive

TV NSA Installation instructions



1. Prepare the cable for termination process and slide the items onto the cable in the order shown on figure 1.

2. Screw the backshell at the rear of the connector. The best performance in time of the system « connector + rear accessory » consists in applying the torque value to screw then unscrew, to apply the torque value & screw a second time, then to unscrew and finally screw the torque value a third time.

3. Fold back the braid on the outer jacket and fix it (figure 2)

4. Install the braid as shown on figures 3 and 4: Release the braid and cover the backshell (a) and the connector's shell. Slide the first ring (b) over the braid. Fold back the braid on the ring (b) and slide the second ring (c) over the braid and the first ring (b). Screw the last ring (d) at the rear of the backshell. If necessary, fix the extra braid on the outer jacket of the cable. If this installation (double folding of the braid) is not possible, refer to figure 5: Slide the first ring (b). Release the braid and cover the backshell (a) and the connector's shell. Cut the braid as shown. Slide the second ring (c) over the braid and the first ring (b). Screw the last ring at the rear of the backshell.

5. Then, Install the heat-shrink moulded piece.



VG95319 Backshells

These backshells are suitable for **Power**Safe connectors and ensure the shielding by clamping the braid with a screwing system (single conus style).

Shell size	Backshell VG Standard	Shrink boot	Adhesive	Micro Clamping Band	or	Standard Clamping Band	Tool for Micro Band	Tool for Standard Band
13	VG95319-1011G012A	VG95343T06B001A						
15	VG95319-1011G004A			895693			809985	809952
17	VG95319-1011G005A	VG95343106B003A	VG95343T15A001			072952		
21	VG95319-1011G008A	VG95343T06B004A	VG95343115A001			072952		
23	VG95319-1011G009A	VG95343T06B005A		895700				
25	VG95319-1011G010A	VG95343T06C010A						

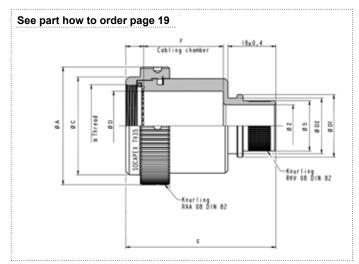
Use Straight Shrink Boots 202K121-12 (size 13), 202K132-12 (size 15 and 17), 202K153-12 (size 21, 23 and 25) and S1255 Adhesive

POWERSAFE / VG96944 - BACKSHELLS

TV35 Backshells

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TV35 and TVB35 band backshells provide a full 360° shield termination with a quick, easy and cost effective cabling process. They are available with different cabling chamber lengths and exit diameters. The use of replaceable bands facilitates future maintenance or reparability. Sealing is ensured by straight or right angled heat shrink moulded piece at the rear of backshell.



Shell size	B Thread Metric	Ø A max	ØC	ØD
13	M18 x 1.0-6H	31.80	25.00	13.80
15	M22 x 1.0-6H	35.00	28.00	16.30
17	M25 x 1.0-6H	38.10	30.80	20.10
21	M31 x 1.0-6H	44.30	36.90	26.00
23	M34 x 1.0-6H	47.20	39.80	29.28
25	M37 x 1.0-6H	50.00	43.00	32.45

Shell	E max	Cabling chamber					Z rear side di	iameter codin	g			
size	mm	length F ^{+/-0.1} mm	08	10	12	14	16	20	24	28	32	36
	36	10	=									
13	46	20			-							
	56	30			-		-					
	36	10		-					-			
15	46	20				-						
	56	30				-		-				
	36	10	•••••			-	-				••••••	
	46	20										
17	51	25										
	56	30							-			
•••••	36	10	•••••	•	•••	•••••••		_				•••••
21	46	20				_		-				
	56	30										
	36		•••••	•••••••	•••••••	•••••••	•	•			_	
23	46	20	<u>.</u>						-			
	56	30										
•••••	36		•••••	•••••••	•••••••••	••••••	••••••	••••••			_	
25	46	20				-	-	•				
	56	30										
	Z Codi	ng	08	10	12	14	16	20	24	28	32	36
	øz		6.30	7.90	9.40	11	12.60	15.80	19	22.10	25.30	28.80
	ØS MI MAX		9.40 9.50	11.10 11.2	14.10 14.30 0	14.10 14.30	15.70 15.90	18.90 19.10	22 22.20	25.20 25.40	28.40 28.60	31.50 31.80
	ØD1 ±	0,1	14.00	17.10	17.10	18.70	20.30	23.50	26.70	29.80	33	36.20
	ØD2 ±	D,1	11.40	14.50	14.50	16.10	17.70	20.90	23.10	26.20	29.40	32.60

POWERSAFE / VG96944 - HOW TO ORDER - TV35 BACKSHELLS



		1.	2.	3.	4.	5.		
Ser	ies	Backshell style	Backshell size	Cabling chambe length	er Rear side diame	ter Material and platings		
Т	V	35	11	10	11	014		
1. Backsho	ell style			4. Rea	r side diameter			
35		n straight band backshell acc piece	epting heatshrink	Please refer to Page 18 06 08 10 12 14 16 20 24 28 32				
B35		ronze straight band backsh k moulded piece	ell accepting					
	•			5. Mate	erial and platings	-		
					Shell material	Shell finish		
2. Backshe	ell size (sa	me as connector size)		014		Olive drab cadmium		
13	15	17 21	23 25	023	Aluminum	Nickel 🗸		
				033K		Black zinc nickel 🗸		
3. Cabling	chamber l	ength		Blank	Marine Bronze 🗸	-		
Please refer to	Page 18				•	•		
	-							
For stainless st	eel backshells	please refer to AS85049						

POWERSAFE / VG96944 - HOW TO ORDER - TV BACKSHELLS



	1.	2.	3.
Series	Backshell style	Backshell size	Material and platings
TV	NSA	13	014

Duonom	ell style					3. Mate	rial
NSA			braid backs	hell acceptin	ig heatshrink		S
	moulde	d piece				014	
						023	A
Backsh	ell size (s	ame as cor	nnector siz	e)		033K	

3. Material and platings						
	Shell material	Shell finish				
014		Olive drab cadmium				
023	Aluminum	Nickel 🗸				
033K		Black zinc nickel 🗸				

For other platings and materials, please consult us

POWERSAFE / VG96944 - PROTECTIVE CAPS

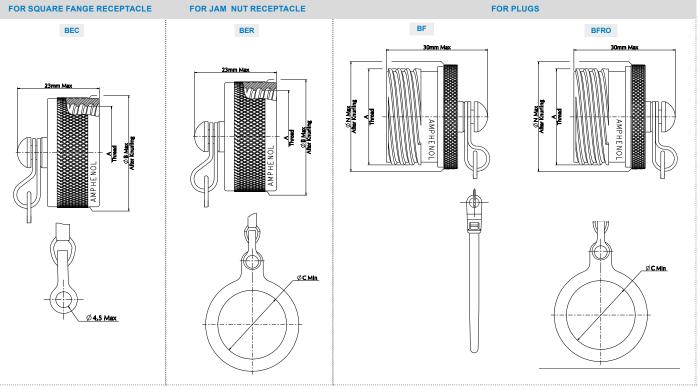
Main features

- Available for Plugs, Jam nut and Square receptacles
- IP 68 (permanent sealing)
- Protection against dust, water and moisture
- EMI function
- Nylon cord, stainless steel rope or metallic chain

MOISTURE

Overall dimensions

See part how to order page 22



Shell size	A thread .1P3L-TS Class 2A (External) Class 2B (Internal) (inches)	ØB Max (After Knurling)	ØC Min	ØN Max
13	.875	25.75	25.15	24.30
15	1.0000	28.90	29.92	27.40
17	1.1875	33.80	32.00	30.60
21	1.3750	38.60	38.25	36.40
23	1.5000	41.70	42.62	39.70
25	1.625	44.90	44.45	42.80

Nylon cord, Chain and Stainless Steel Rope length

Cap type	Attachement length
BEC/BER for receptacle	127 (+13 / -7)
BF/BFRO for plug	160±5

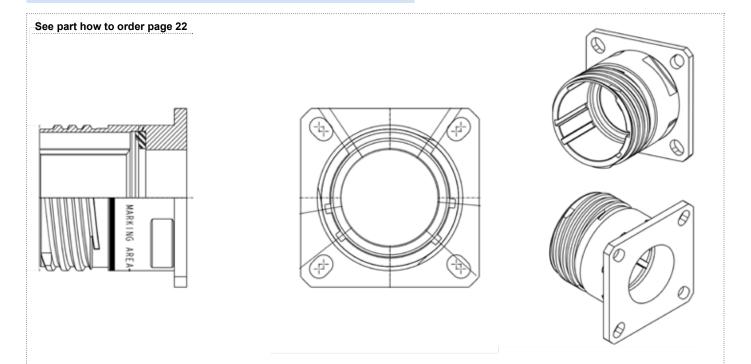
All dimensions are given for information only and are in mm, except as otherwise specified *in mm: 1mm=0.03937 inch



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POWERSAFE / VG96944 - DUMMY RECEPTACLES

- Dedicated to PowerSafe
- Universal coding : Compatible with all Keyway polarizations
- Can be used to tight the backshell on the plug
- Same dimensions and Panel holes than a standard Square
- Flange Receptacle (see page 13).



CRIMPING TOOLS

MANUAL CRIMPING PLIERS TO BE USED WITH POSITIONERS PAGE 23 M22520/1-01



HYDRAULIC PLIERS TO BE USED WITH CRIMPING TOOL PAGE 23 809947

PNEUMATIC PLIERS TO BE USED WITH CRIMPING TOOL PAGE 23 M22520/23-01





POWERSAFE / VG96944 - HOW TO ORDER - PROTECTIVE CAPS

		1.	2.	3.			4.			ļ	5.			(6.
Cap ty	/pe	Cap style	Wire type	Series			rial and atings	d		Сар	size			Devi	iation
В		EC	N	TV			w			1	5				-
. Cap styl	e				4. Mate	erial a	nd pla	atings	;						
EC	For Squa	are flange receptacle			••••••	She	II mate	rial		S	hell fi	nish			
ER	For Jam	nut receptacle			W					0	live dr	ab ca	dmium		
F	For Plug	l			F				Ν	Nickel 🗸					
	·				ZN		Aluminum		В	Black zinc nickel 🗸					
					Α					В	ack A	nodize	ed 🗸		
. Wire typ	е				В	Mari	ine Broi	nze 🗸		-					
-	Metal ch	ain													
N	Nylon co	ord													
R	Jacketed	d stainless steel rope			5. Cap) size	(same	as co	onnec	tor s	ze)			····· ÷···	
RO	Jacketeo	d stainless steel rope	with washer end (for plugs)	13		15		17		21		23		25
. Series					6. Dev	iation									
TV	For Pow	erSafe			F5	79	For R	educed	l flang	e rece	ptacle				

For other material and platings, please refer to D38999/32 & 33

POWERSAFE / VG96944 - HOW TO ORDER - DUMMY RECEPTACLES

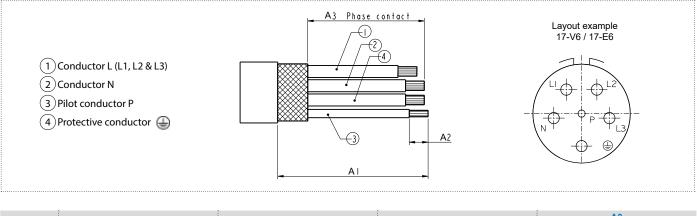
		1.	2.			3.					4.	
Du	ummy receptacle	Style	Series	Series Material and platings				s	Shell size			
	SE	00	TVE			w					13	
Style			4. Shell size									
00	Square flange		13	15		17		21		23		25
Series												
TVE	For Power Safe											
Material	and platings											
	Shell material	Shell finish										
W		Olive drab cadmium										
F		Nickel 🗸										
ZN		Black zinc nickel 🗸										
TZ		Tin Zinc 🗸										

C: RoHS compliant

POWERSAFE / VG96944 - CONTACTS & TOOLING

			Contacts Proprietary Part Number		-		dia	over	Crir	nping tools		Ins	sertion too	ols	Re	moval to	ols
	Contact	Size			AWG	Section	insı	lator					м	otollio			latallia
	type		Pin	Socket		mm²	Min	Max	Tools	Positioner	Selector position		Straight	etallic Angle	Plastic (Color)	Straight	letallic Angle
					20	0,61					3	M81969/14-10	type	type	M81969/14-10	type	type
13-E4	Pilot	20	600665	600892	22 24	0,38 0,24	1,02	2,11			2 1	(red / orange)	809817	M81969/8-05	(red / orange)	809847	M81969/8-06
13-V4	Phase Neutral	16	600666	600676	14 16 18	1,94 1,23 0,96	1,65	2,77	M22520/1-01	M22520/1-04	6 6 5	M81969/14-03 (blue / white)	809816	M81969/8-07	M81969/14-03 (blue / white)		M81969/8-08
	Protective		600667	600677		0,61					4	1			1		
	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77			6 5 4	M81969/14-03 (blue / white)	809816	M81969/8-07	M81969/14-03 (blue / white)	809846	M81969/8-08
15-E4 15-V4	Phase Neutral	12	600661	600671	12	2,98	2.46	3,61	M22520/1-01	M22520/1-04	8	M81969/14-04 (yellow / white)	1	M81969/8-09	M81969/14-04 (yellow / white)	1	M81969/8-10
	Protective	12	600662	600672	14	1,94	2,40	5,01			7	1	,	101303/0-03	1	,	101303/0-10
	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77			6 5 4	M81969/14-03 (blue / white)	809816	M81969/8-07	M81969/14-03 (blue / white)	809846	M81969/8-08
17-E6 17-V6	Phase Neutral	12	600661	600671	12 14	12 2,98	2,46	3,61	M22520/1-01	M22520/1-04	8 7	M81969/14-04 (yellow / white)	1	M81969/8-09	M81969/14-04 (yellow / white)	1	M81969/8-10
	Protective		600662	600672		1,94					1	1			1		
04 54	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77	M22520/1-01	M22520/1-04	6 5 4	M81969/14-03 (blue / white)	1	1	M81969/14-03 (blue / white)	1	1
21-E4 21-V4	Phase Neutral	6	600663	600673	- 6	13,61	7.2	8,1	809947 + 80990 or		,	1	,	,	,	, ,	809696
	Protective	U	600664	600674	0	13,01	7,5	0,1	M22520/23-01 + M22520/23-03	809697 (pin) 809690 (socket)	/	/	/	/	/	/	009090
	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77	M22520/1-01	M22520/1-04	6 5 4	M81969/14-03 (blue / white)	1	1	M81969/14-03 blue / white)	1	1
23-E4 23-V4	Phase Neutra Protective	4	612514 612513	612516 612515	4	21.2			M22520/23-01	M22520/23-04	/	1	1	/	/	809943	/
23-E4T	Pilot	16	600660	600894	16	1,23 0,96 0,61	1,65	2,77	M22520/1-01	M22520/1-0	6 5 4	M81969/14-03 (blue / white)	1	1	M81969/14-03 blue / white	1	1
23-V4T	Phase Neutral		612840	612841	18				504	0000.40	,	,	,	,	<u>.</u>		,
	Protective	4	612838	612839		21.2			D31	809948	/	/	/	/	/	809943	/
	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77	M22520/1-01	M22520/1-04	6 5 4	M81969/14-03 (blue / white)	1	I	M81969/14-03 blue / white)	1	1
23-E6 23-V6	Phase Neutral	8	612764	612765	- 8	8.98	4 50	5,20	M22520/23-01 +	WA23-447L	/	1	1	/	809961		809845
	Protective	Ū	612762	612763		10	1,00	0,20	M22520/23-02		,	,	,	,			000010
	Pilot	16	600660	600894	16 18 20	1,23 0,96 0,61	1,65	2,77	M22520/1-01	M22520/1-04	6 5 4	M81969/14-03 (blue / white)	1	1	M81969/14-03 blue / white)	1	1
23-E6T 23-V6T	Phase Neutral	8	612644	612642	8	8.98 10	4,50	5,20	809872 (M300BT)	809873 (SP593)	/	1	1	1	809961	1	809845
	Protective Pilot	16	612643 600660	612641 600894	16 18	1,23 0,96	1,65	2,77	M22520/1-01	M22520/1-04	6 5	M81969/14-03 (blue / white)	1	1	M81969/14-03 (blue / white)	1	1
25-E6	Phase Neutral		600663	600673	20	0,61			809947 + 80990 or		4	(Dide / Wille)					
25-V6	Protective	6	600664	600674	6	13,61	7,3	8,1	M22520/23-01 +	809697 (pin) 809690 (socket)	/	1	1	/	1	/	809696

POWERSAFE / VG96944 - WIRE STRIP LENGTH



Size	Contact type	A1	A2	A3 (for shielding braid)			
	Protective contact						
13	Phase contacts (N, L1, L2 & L3)	53 - 63	6 - 6.5				
	Pilot contact (P)						
	Protective contact						
15	Phase contacts (N, L1, L2 & L3)	53 - 63	6 - 6.5				
	Pilot contact (P)						
	Protective contact						
17	Phase contacts (N, L1, L2 & L3)	53 - 63	6 - 6.5	42 _{MAX}			
	Pilot contact (P)						
	Protective contact	55 - 65	14 - 15.5	4Z MAX			
21	Phase contacts (N, L1, L2 & L3)	00 - 00	14 - 10.5				
	Pilot contact (P)	60 - 70	6 - 6.5				
	Protective contact	55 - 65	14 - 15.5				
23	Phase contacts (N, L1, L2 & L3)	55 - 55	14 - 15.5				
	Pilot contact (P)	60 - 70	6 - 6.5				
	Protective contact	55 - 65	14 - 15.5				
25	Phase contacts (N, L1, L2 & L3)	00 - 00	14 - 15.5				
	Pilot contact (P)	60 - 70	6 - 6.5				

All dimensions are given for information only and are in mm, except as otherwise specified *in mm: 1mm=0.03937 inch

POWERSAFE VG96944 - QUALIFIED AND/OR SUGGESTED CABLES

Size 13 - Insert 13-V4	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG14 white	M81044/12-14-9	Tinned copper, jacket PVDF
WIRE AWG14 blue	M81044/12-14-6	Tinned copper, jacket PVDF
WIRE AWG14 green yellow	M81044/12-14-45	Tinned copper, jacket PVDF
Fillers	-	PTFE
Braid	TB13-T-63	Tinned copper
Heatshrink	DR25 3/8-0M (VG95343 Part 5 Type D)	Elastomer

POWERSAFE VG96944 - QUALIFIED AND/OR SUGGESTED CABLES

Size 15 - Insert 15-V4	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG12 white	VG95218T020A017	Tinned copper, jacket PVF modified
WIRE AWG12 blue	M81044/12-12-6	M81044/12-12-6
WIRE AWG12 green yellow	M81044/12-12-45	M81044/12-12-45
Fillers	-	PTFE
Braid	TB13-T-695	Tinned copper
Heatshrink	DR25 1/2-0M (VG95343 Part 5 Type D)	Elastomer
Size 17 - Insert 17-V6	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG12 white	VG95218T020A017	Tinned copper, jacket PVF modified
WIRE AWG12 blue	M81044/12-12-6	M81044/12-12-6
WIRE AWG12 green yellow	M81044/12-12-45	M81044/12-12-45
Fillers	-	PTFE
Braid	TB13-T-695	Tinned copper
Heatshrink	DR25 1/2-0M (VG95343 Part 5 Type D)	Elastomer
Size 21 - Insert 21-V4	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG6 white	M22759/16 6-9	Tinned copper, jacket PVDF
WIRE AWG6 blue	M22759/16 6-6	Tinned copper, jacket PVDF
WIRE AWG6 green yellow	M22759/16 6-4/5	Tinned copper, jacket PVDF
Fillers		PTFE
Braid	TB13-T-200	TINNED copper
Heatshrink	DR25 1-0M (VG95343 Part 5 Type D)	Elastomer
Size 23 - Insert 23-V4	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG4 white	M22759/16 4-9	Tinned copper, jacket ETFE
WIRE AWG4 blue	M22759/16 4-6	Tinned copper, jacket ETFE
WIRE AWG4 green yellow	M22759/16 4-4/5	Tinned copper, jacket PVDF
Fillers	_	PTFE
Braid	TB13-T-200	Tinned copper
Heatshrink	DR25 1-0M (VG95343 Part 5 Type D)	Elastomer
Size 23 - Insert 23-V6	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG 8 white	VG952181020A003 VG95218T020A001	Tinned copper, jacket PVF modified
WIRE AWG8 blue	M22759/16 8-6 M22759/16 8-4/5	Tinned copper, jacket PVDF
WIRE AWG8 green yellow	IVIZZ139/10 0-4/3	Tinned copper, jacket PVDF PTFE
Fillers	-	
Braid	TB13-T-200	
Heatshrink	DR25 1-0M (VG95343 Part 5 Type D)	Elastomer
Size 25 - Insert 25-V6	PN	Raw material
WIRE AWG16 white	VG95218T020A003	Tinned copper, jacket PVF modified
WIRE AWG6 white	M22759/16 6-9	Tinned copper, jacket PVDF
WIRE AWG6 blue	M22759/16 6-6	Tinned copper, jacket PVDF
WIRE AWG6 green yellow	M22759/16 6-4/5	Tinned copper, jacket PVDF
Fillers	-	PTFE

POWERSAFE - SUGGESTED QUALIFIED CABLES ABLE TO WHISTAND 260°C

Size 13 - Insert 13-E4	PN	Raw material
WIRE AWG20	EN2267-010A006S	Nickel Plated Copper, jacket PTFE
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
Fillers	1	PTFE
Braid	4D045558	Nickel copper
Heatshrink	RW200E-1/2-0 or HLR33001270	Fluroelastomeric or Viton
Size 15 - Insert 15-E4	PN	Raw material
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
WIRE AWG12	EN2267-010A030S	Nickel Plated Copper, jacket PTFE
Fillers	1	PTFE
Braid	4D047547	Nickel copper
Heatshrink	RW200E-3/4-0 or HLR33001900	Fluroelastomeric or Viton
Size 17 - Insert 17-E6	PN	Raw material
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
WIRE AWG12	EN2267-010A030S	Nickel Plated Copper, jacket PTFE
Fillers	1	PTFE
Braid	4D047547	Nickel copper
Heatshrink	RW200E-3/4-0 or HLR33001900	Fluroelastomeric or Viton
Size 21 - Insert 21-E4	PN	Raw material
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
WIRE AWG6	EN2267-010A140S	Nickel Plated Copper, jacket PTFE
Fillers	1	PTFE
Braid	4D045591	Nickel copper
Heatshrink	RW200E-1 1/2-0 or HLR33003810	Fluroelastomeric or Viton
ize 23 - Insert 23-E4 / 23-E4T	PN	Raw material
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
WIRE AWG4	EN2267-010A220S	Nickel Plated Copper, jacket PTFE
Fillers	/	PTFE
Braid	4D045591	Nickel copper
Heatshrink	RW200E-1 1/2-0 or HLR33003810	Fluroelastomeric or Viton
Size 23 - Insert 23-E6 / 23-E6T	PN	Raw material
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
WIRE AWG8	EN 2267-010A090S	Nickel Plated Copper, jacket PTFE
	1	PTFE
Fillers	1	=
Fillers Braid	4D045591	Nickel copper

Size 25 - Insert 25-E6	PN	Raw material
WIRE AWG16	EN2267-010A012S	Nickel Plated Copper, jacket PTFE
WIRE AWG6	EN2267-010A140S	Nickel Plated Copper, jacket PTFE
Fillers	1	PTFE
Braid	4D045591	Nickel copper
Heatshrink	RW200E-1 1/2-0 or HLR33003810	Fluroelastomeric or Viton

Note that High performance Silver plated wires can also be used for harsh environment applications, to withstand higher temperatures.

ABOUT AMPHENOL

Founded in 1932, **Amphenol** is one of the largest manufacturers of interconnect products in the world. The company designs, manufactures, and markets electrical, electronic, and fiber optic connectors, interconnect systems, and coaxial and specialty cables.

Amphenol has a diversified presence as a leader in high growth areas of the interconnect industry and provides solutions for customers in the automotive, broadband, industrial, information technology and data communications, military and aerospace, mobile devices, and mobile networks markets.

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